

A woman with long dark hair is shown from the chest up, wearing a black crop top. Her face and arms are covered in vibrant, multi-colored body paint. The paint on her face is primarily teal and green, with some yellow and purple. Her arms are painted with purple, green, and yellow. She has her hands raised to her cheeks, looking directly at the camera with a neutral expression. The background is solid black.

COLOUR CODE

 **EPOCA**
sprayers since 1968


MADE IN ITALY



1968 - 2017

We have been manufacturing plastic products for nearly 50 years and today we want to do more..

Plastic..a word that commonly refers just to the material itself, has a thousand and more meanings to us.

Plastic things can be given shape and never change it: just like our plastic, floating in the empty space and never losing a bit of its strength and shape.

We want our products to look like this to you today: in their purest expression of form - not only for what they are used for, but for what they are: not just plastic.

We hope we have managed to do that!

Why did we specialize?

To offer an Italian designed product, a manufacture Made in Italy, quality control and efficient logistics, assets, a family, a working group who faces daily challenges to meet your needs.

Why are we innovative?

We want to offer a complete range of dynamic products, with the goal to constantly present novelties. Our aim is to allow you to renew your offer for your customers. **EPOCA** has been thoroughly selecting for years to reinvest company profits - and innovation and research are the most important sources for this choice.

Why are we attractive and efficient?

For the care and attention that we put into every communication detail, from labels to instruction sheets, from packaging to advertising brochures that appear in specialized magazines in Italy and abroad. We are efficient in communication on the internet, media and social network too, and we take part, along with our distributors' network, to several international trade fairs and other events of geo-local marketing.

Why are we reliable?

For our attention with respect to deliveries, and the strict checking adopted by our Quality Control System. In addition, we assure you to supply the products you've invested in with optimal performance standards - and in no time.

CLEAR AND DETERMINATE GOALS

THREE is the common denominator of EPOCA's philosophy today,

THREE because three are the sisters leading the company

THREE because three are the core areas of business, **THREE** like the three generations we care aiming at in the process of a generational relay,

THREE because three are the aspects that we treat with the utmost care: Customers, Products and Environment.

Why are we solid?

To ensure you a feeling of solidity, and not just an image. Our increase in business volume and our growing presence into new markets, as well as consolidation of **EPOCA**'s historical markets, are the result of a conscious selection and of a strong will of growth in Italy. The reverse of tendency is definitely a difficult decision, but it's one choice we continue to believe in.

Why are we sustainable?

To offer hope to the environment and the opportunity for you to raise awareness among your customers in taking care, through daily activities, of a planet that we are ethically obliged to leave healthy to our children. Today 30% of our products are made of regenerated plastics, but in 2010 we were the first to build a market-leading line of items (Ecolove) with recycled plastic -and we have no intention to change direction. The choice of using recycled materials for our cardboard recyclable packaging, and to print our catalogues on FSC certified paper, has led us to the remarkable result of using more than 60% of recycled cartons, which are, of course, 100% recyclable.

Why do we stand in solidarity?

To give hope to those who really need help support programs that promote health, human rights and education for adults and children (Doctors without Borders, the League of Golden Thread, AIRC, UNICEF and others). But the roots of solidarity within the company lie in the family members, who, all together, find the energy and the ability to solve problems, passing on to the employees a sense of belonging, source of tireless daily work. The sense of belonging which characterizes every member of Epoca is the engine of our success.



COLOUR CODE

Colour code line is composed by hand sprayers and pressure sprayers equipped with heads in **different colors** and with two types of seals: **NBR** (nitrile rubber) and **VITON** (fluorocarbon rubber). NBR seals are specific for water based and non-aggressive products while VITON seals ensure higher compatibility with many chemical solutions.

HAND SPRAYERS

Hand Sprayers are available both with Maxi T and with Vela that are colour-coded with details in **yellow, green, red and light blue**. **EP10** bottle features a translucent **view stripe** line with an integrated **embossed graduated scale** that allows the user to monitor easily the level of the content of the tank. **EP01** bottle (1035 ml) is in transparent colour and has a **silk-screen printed graduated scale**.

PRESSURE SPRAYERS

Pressure sprayers up to 2 liters are fitted with colour-coded heads coordinated to the hand sprayers (**yellow, green, red and blue**). Head structure is made of resistant Polypropylene (PP) and the sprayers are fitted with **VITON** seals. Moreover, the pumping cylinder is equipped with a **protection cap** that protects the non-return valve from direct liquid contact prolonging its lifetime. Colour code pressure sprayers are also fitted with a **safety valve** for automatic and manual depressurization at 3 bar.



EP10 VS + MAXI T NBR

NEW



TECHNICAL SPECIFICATIONS

Total capacity ml 630
Gasket NBR
Output ml 2,2
Nozzle adjustable
Packing bulk

PLUS

- bottle with view stripe with embossed graduated scale in ml and dilution scale in %
- with dip tube filter



CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
7605.P01	white	white	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
7605.P11	white-yellow	yellow	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
7605.P21	white-red	red	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
7605.P31	white-green	green	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216
7605.P41	white-light blue	light blue	32	37,5 x 29,0 x 46,0	3,59	0,050	38	1216

EP01 + MAXI T NBR



TECHNICAL SPECIFICATIONS

Total capacity ml 1035
Gasket NBR
Output ml 2,2
Nozzle adjustable
Packing bulk

PLUS

- bottle with printed graduated scale in ml and in %
- with dip tube filter

CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
7607.P01	white	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
7607.P11	white-yellow	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
7607.P21	white-green	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
7607.P31	white-red	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684
7607.P41	white-light blue	natural clear	18	37,5 x 29,0 x 46,0	2,67	0,050	38	684

EP10 VS + VELA

NEW



TECHNICAL SPECIFICATIONS

Total capacity ml 630
Output ml 1,3
Nozzle adjustable
Packing bulk

PLUS

- bottle with view stripe with embossed graduated scale in ml and dilution scale in %
- with dip tube filter



CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
7636.P01	white	white	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
7636.P11	white-yellow	yellow	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
7636.P21	white-red	red	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
7636.P31	white-green	green	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216
7636.P41	white-light blue	light blue	32	37,5 x 29,0 x 46,0	3,46	0,050	38	1216

EP01 + VELA



TECHNICAL SPECIFICATIONS

Total capacity ml 1035
Output ml 1,3
Nozzle adjustable
Packing bulk

PLUS

- bottle with printed graduated scale in ml and in %
- with dip tube filter

CODE	SPRAYER COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (Kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
7673.P01	white	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
7673.P51	white-yellow	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
7673.P21	white-green	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
7673.P31	white-red	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684
7673.P41	white-light blue	natural clear	18	37,5 x 29,0 x 46,0	2,60	0,050	38	684

COLOUR TEC 1 VITON

NEW



TECHNICAL SPECIFICATIONS

Total capacity ml	1260
Operating capacity ml	1000
Gasket	VITON
Nozzle	adjustable
Safety valve	yes
Max pressure bar	3
Pumping rod	PP
Packing	bulk

PLUS

- head structure in resistant polypropylene (PP)
- automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container)
- equipped with a protection cap that protects the non-return valve from direct liquid contact prolonging its lifetime



CODE	HEAD COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
7856.R001	black-yellow	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456
7856.R011	black-red	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456
7856.R021	black-green	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456
7856.R031	black-blue	natural clear	12	37,5 x 29,0 x 46,0	5,46	0,050	38	456

COLOUR TEC 2 VITON

NEW



TECHNICAL SPECIFICATIONS

Total capacity ml	2000
Operating capacity ml	1800
Gasket	VITON
Nozzle	adjustable
Safety valve	yes
Max pressure bar	3
Pumping rod	PP
Packing	bulk

PLUS

- head structure in resistant polypropylene (PP)
- automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container)
- equipped with a protection cap that protects the non-return valve from direct liquid contact prolonging its lifetime



CODE	HEAD COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
7858.R001	black-yellow	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256
7858.R011	black-red	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256
7858.R021	black-green	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256
7858.R031	black-blue	natural clear	8	38,5 x 29,0 x 49,5	4,60	0,055	32	256

COLOUR TEC 1.5 VITON

NEW



TECHNICAL SPECIFICATIONS

Total capacity ml	1710
Operating capacity ml	1500
Gasket	VITON
Nozzle	adjustable
Safety valve	yes
Max pressure bar	3
Pumping rod	PP
Packing	bulk

PLUS

- head structure in resistant polypropylene (PP)
- automatic depressurization at 3 bar. It can also be used manually for releasing the pressure (necessary prior to opening the container)
- equipped with a protection cap that protects the non-return valve from direct liquid contact prolonging its lifetime



CODE	HEAD COLOUR	BOTTLE COLOUR	BOX				EURO PALLET	
			PCS/CTN	DIMENSIONS (cm)	WEIGHT (kg)	VOLUME (m3)	CTN/PLT	PCS/PLT
7857.R001	black-yellow	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380
7857.R011	black-red	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380
7857.R021	black-green	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380
7857.R031	black-blue	natural clear	10	39,0 x 30,0 x 46,3	5,03	0,054	38	380

Epoca designed **Colour code** line to meet the demand of our Customers that need to visually identify a certain solution by the colour of its packaging. Colour code line is much needed by industries producing chemical compositions and by end-users, such as cleaning companies, for the **correct application** of the regulation as **HACCP** and other policy-related standards of sanitation and hygiene.

For example, products containing degreaser (to clean ovens and kitchen worktops) can be identified with the red colour; products containing disinfectant to clean tile and WC (ideal to eliminate germs) can be identified with the light blue colour and so on. Colour code allows you to **clearly identify detergents, so that you can easily utilize them accordingly to their properties.**

NBR

Gaskets in nitrile rubber. Ideal with aliphatic hydrocarbons (fuels like gasoline and diesel), mineral oils, diluted acids, alkalis and salt solutions.

VITON

Gaskets in Fluorinated Hydrocarbon. Ideal with oils and mineral fats silicone based, animal and vegetable oils, aliphatic hydrocarbons, aromatic hydrocarbons, very good resistance to weather, ozone, oxygen and sunlight.

Epoca recommends testing a sample of the product in question (including its seals) with your chemical compositions.



for manufacturing defects





EPOCA SPA
LOCALITÀ SAN LAZZARO
VIA SANT'ANDREA 24
36061 BASSANO DEL GRAPPA (VI) - ITALY

Tel. +39 0424 88 49 11 - Fax +39 0424 56 72 46
info@epocaspa.com - www.epocaspa.com



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