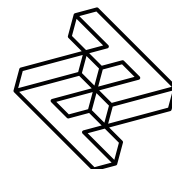


Design. Make. Collaborate.

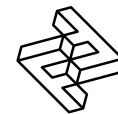


Catalogue 2019

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FACTORY FURNITURE



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01 / ABOUT FACTORY FURNITURE

Our story

Factory Furniture was established in 1989 designing and making hand made custom interior pieces. Our first product, the 'Serpentine Seat' we launched with the help of the Crafts Council at the New York Furniture Fair and within a few years we were specialising in exterior furniture.

Today, we draw on our pragmatic approach coupled with our understanding of materials and processes to produce products of consistent high quality with rigorous attention to detail. Our public furniture is still hand-made in house by our experienced, design and manufacturing team, selecting only the best materials for each product.

After 30 years of experience working closely with architects and designers we possess the insight and experience into the demands of public spaces and the needs of the people who use them. The same ethos still applies as when we created our Serpentine Seat, we design and make furniture to endure and enjoy.



Export

At Factory Furniture we feel very fortunate that our success has seen us export our products all over the world. We have created a network of agents in Europe and the USA. This makes purchasing our products even easier for our overseas clients.

We are constantly seeking to develop new markets overseas so if you would like to discuss distribution please contact us at export@factoryfurniture.co.uk

Timber purchasing policy

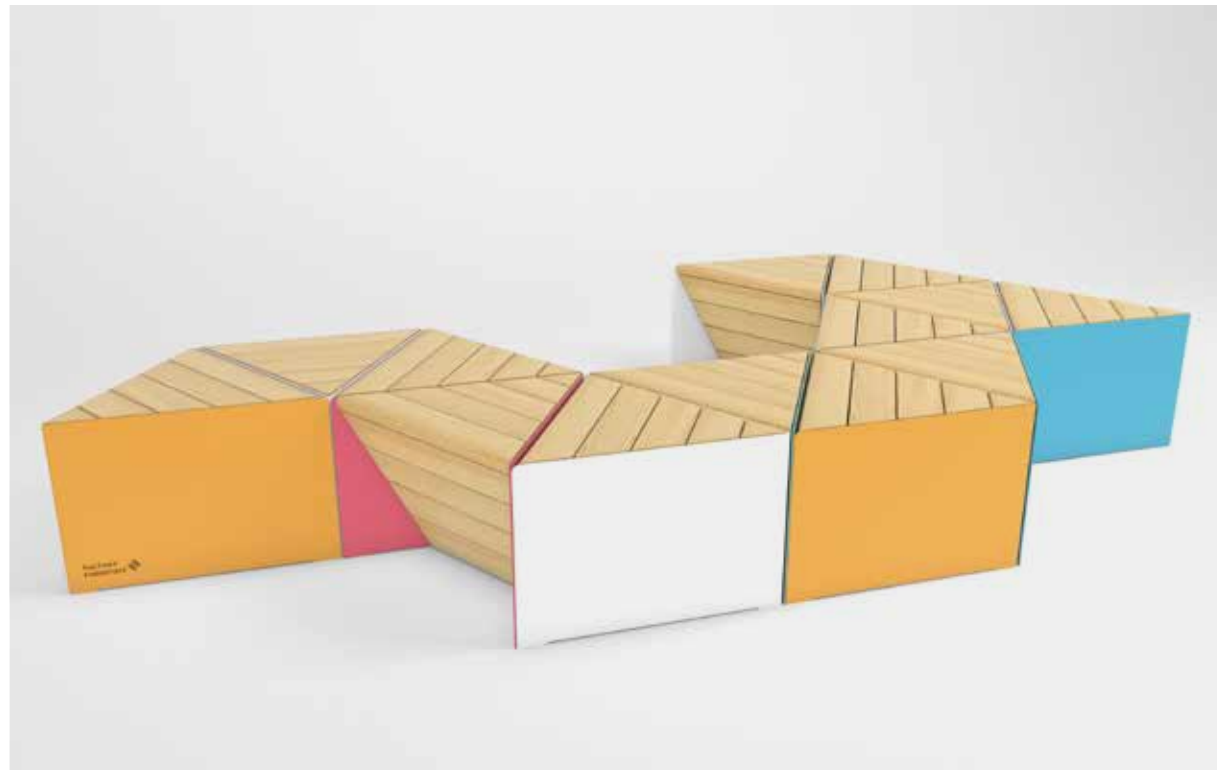
All timber stocks currently bought for Factory Furniture products come from FSC® certified forests. They are covered by a valid Chain of Custody (COC) certificate.

We've been sourcing hardwoods from FSC® stocks for our products since 1998. In 2008 we made the decision, going forward, to source all our timber that way and for the last 11 years we have sourced all of our timber from FSC® 100% stocks.



Our FSC License Code is:
FSC-C005669 and our FSC certificate
number is: CU-COC-806405.

02 / SEATING AND TABLES



Sonobe

Sonobe is a very simple seating module designed to enable fluid informal arrangements of public seating to encourage social interaction and engagement. Sonobe enables the designer to create their social space with a simple but ultimately adaptable palette.

The seat modules can be arranged and re-arranged depending on how you wish to design the space. The recessed front allows a convenient place for bag storage whilst sitting. It is available in a variety of materials including painted and galvanised steels with FSC wooden elements. Sonobe can also be surface fixed or weighted and placed without fixing, suiting public areas where a minimum of interruption is required.





Rakt

Rakt is our new range of modular furniture designed to offer a versatile system of concrete or Corten steel low wall seating in either 60 cm wide units or 90cm wide units.

Each module can be used as a standalone piece or linked together to provide space defining seating and can include planters with water management as an option. The units can be surface mounted or placed without fixing if required ideally suiting public areas where a minimum of interruption is required. It is also available with USB charge points making it ideal for retail destinations. The concrete is available in a variety of finishes including honed and polished versions and the steel version is available in corten or coated finishes if required.





Quay

The Quay Seat is a heavy, contemporary design and is just as robust as it looks – perfect for the more demanding public environment.

It comes with the option of FSC® hardwood or softwood slats whilst its frame is of a hard-wearing hot dipped galvanised steel or stainless steel construction. The seat offers a larger than average seating capacity of up to 6 people. If desired, the seat length (or other aspects of the design) can be adjusted by our in-house bespoke design service. Available as a seat, bench, stool and a table.



Pik

The Pik utilises sturdy FSC® timbers on a hot dipped galvanised steel frame. It offers a large seating capacity of up to 6 people and the length can be adjusted using our in-house bespoke design service. Also available is the Pik Picnic Table offering large seating capacity (up to 10 people). The open design allows for ease of access and clear leg space whilst the ends of the table are accessible for wheelchair users.



Osso

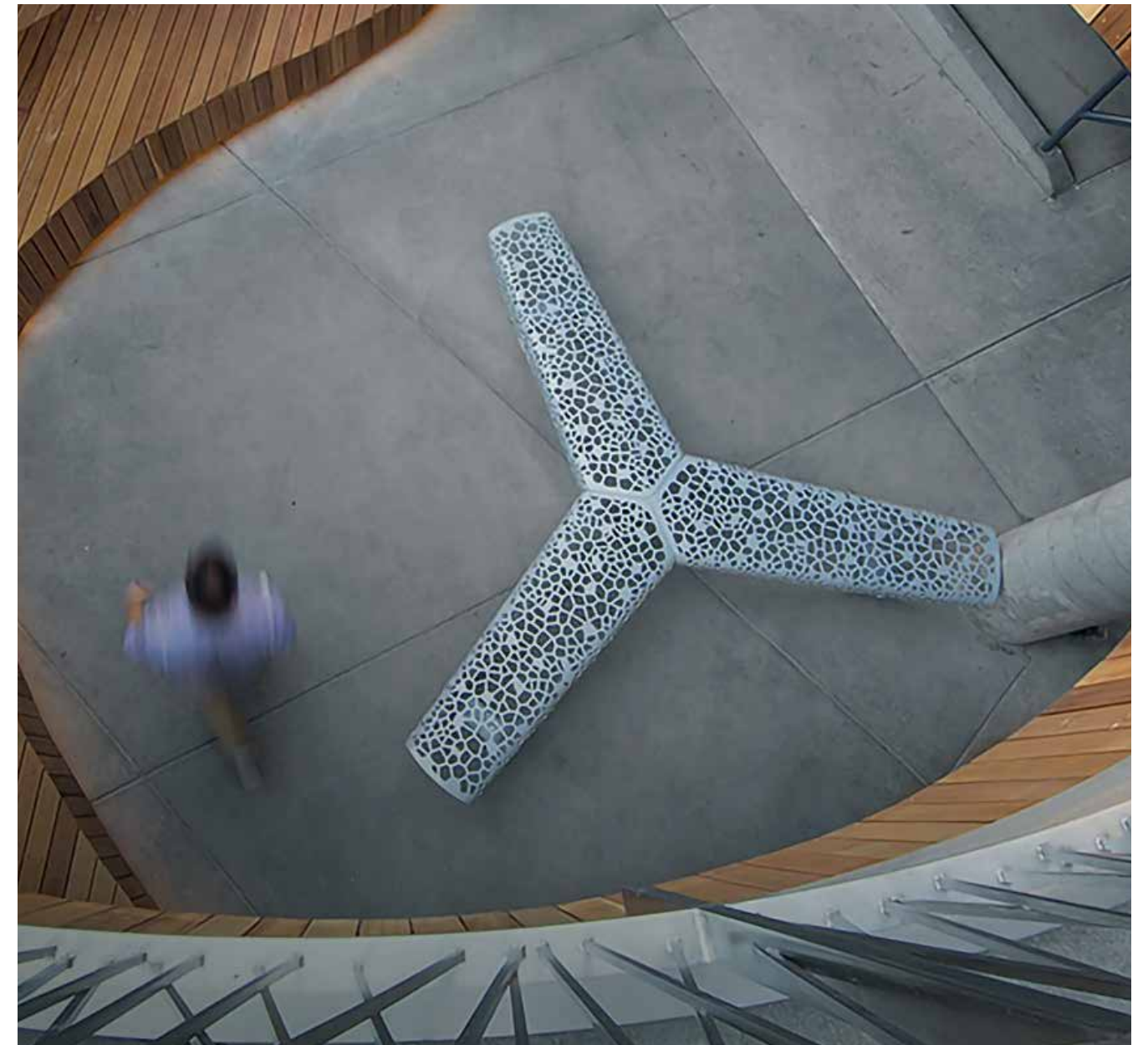
The Osso is part of a biophilic range of public furniture including 3 benches and 2 litterbins. The range is inspired by the inner structure of bone, as its name suggests, and the complex organic patterns are created using a Voronoi algorithm.

At nearly 4 metres long it is clearly a statement piece and the organic bench sits perfectly in street and town locations as well as shopping and airport malls. The shorter OSSO2 is also available at 2.3 metres long and the OSSO³ is designed for dramatic social seating arranged in multiples to provide more social spaces.



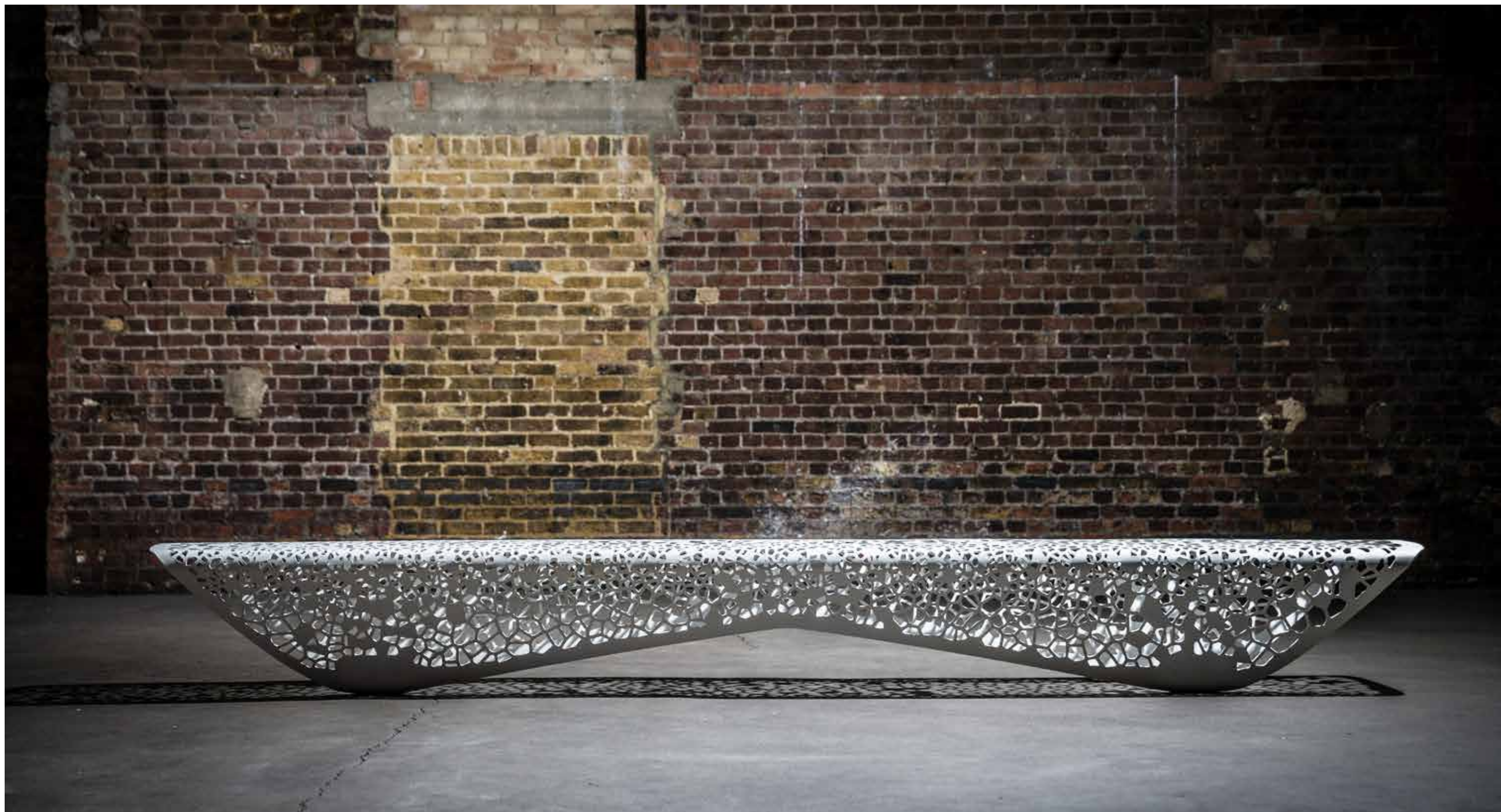
Key benefits

Weight reduction of the structure
Ability to see any concealed baggage for security conscious public spaces
Free draining seat area



Feature sites

ABCAM
Thanksgiving Tower – Dallas
District Wharf – Washington DC
4000 Civic Center – California
Capital Gate – Abu Dhabi
City of Maastricht





Ribbon

The Ribbon 'Twist' and 'Flat' feature a slat design mounted onto a galvanised steel frame allowing for easy replacement. The design of the 'TWIST' version naturally deters skaters and provides minimal surface area for tagging whilst also providing different seat heights. This sculptural wood bench is both comfortable and robust and is designed to enhance any contemporary street scene.

Feature sites

Ermine Street Church Academy
The Gates Durham



Murton

The Murton range has a light, clean and contemporary design.

The slats are FSC® timber whilst the frame of this street bench can be stainless steel or galvanised mild steel with a coloured powder coat to suit any scheme. The range includes seats, tables and picnic tables.



Concrete Bloc

Concrete Bloc is a heavy duty bench. Its clean, simple lines and variety of available finishes make it a very versatile product.

It can be lifted into any position and thanks to its weight, it can be left without fixing and also serve as a vehicle deterrent. The concrete Bloc bench can easily be combined with the concrete Bloc table to create an outdoor dining set available in plain concrete or honed finishes.



Feature sites

[Lancaster University](#)
[Severn Trent Water Authority](#)
[Carlisle College](#)
[Manchester Metropolitan University](#)



Steel Bloc

The Steel Bloc has a robust, all-welded construction designed for the most extreme environments including skate parks. The bench is formed from galvanized steel and may be powder coated in a variety of colours to suit any scheme.



Feature sites

[Cheriton Road Sports Centre](#)
[Thonon Hospital France](#)
[Auffay SNCF](#)

Wood Bloc

The Wood Bloc is a very heavy-duty wooden street seat in generously proportioned FSC® certified timber.

The slats are suspended above the surface level on a stainless steel frame to prevent ground level rot and enable easy part replacement. The back and armrest frame is also in stainless steel whilst the backrest is FSC® timber. The wood bloc benches can also be combined with tables to create an outdoor dining set.



Feature sites

[All stars Bowling Lanes](#)
[Royal Bank of Scotland](#)
[Petchy academy](#)
[Frimley Park Hospital](#)
[Manchester Academy](#)
[Gideon Hausner School California](#)
[Telford Southwater](#)



Chronos

Chronos modular bench system can be combined to create tailored layouts to fit any scheme. The 51cm wide bench provides generous seating width and the elegant base design allows for surface or sub-surface fixing. The stainless steel frame is designed to provide easy access for slat replacement in the unlikely event of damage. The three different modules are the 90°, the 69° and the straight module with bespoke versions also available.



Feature sites

[St Mary School London W1](#)
[Silverburn Retail Mall](#)
[Victoria Square Truro](#)
[Chase Farm Hospital](#)
[Worcester Park Library](#)
[Eagle one Shopping center](#)
[Brighton Hove & Sussex Sixth Form College](#)

Foil

Inspired by an aero foil the **Foil's** dynamic design has seen it used in many locations including airports and shopping malls. The public bench consists of a free-draining seat made from stainless steel or FSC Hardwoods with cast aluminium details, all supported on two finely sculpted cast aluminium bases.



Feature sites

[Hewlett Packard, Boise](#)
[Euro-airport Mulhouse](#)
[Merck Sharpe Dohme](#)
[Rabo Bank London](#)
[County Mall Crawley](#)
[British Embassy Portugal](#)
[Logan Airport Boston USA](#)
[Anne Arundel Community College USA](#)
[Lille Fives](#)



Mantis

The Mantis is a finely detailed, sculptural yet robust street bench with an innovative cast aluminium frame and easily replaceable wooden slats.

Feature sites

[Fulbright Jaworski International](#)
[Swangate Retail Mall](#)
[500 West Putnam Avenue](#)
[Greenwich USA](#)
[Westchester's Ridge Hill, New York](#)
[160 Madison Avenue, New York](#)
[De Montfort University](#)





Oh

The Oh Bench is a distinctive freestanding circular bench supplied in 2 sections. Designed to provide seating around a tree or column this floating disk is made from profiled FSC® timber slats and a robust stainless steel frame supported on 6 tubular stainless steel legs which are surface mounted.



Scroll

The timeless design of the **Scroll** lends itself to both historically sensitive and contemporary settings.

The bench features a timber bench and backrest slats mounted onto a concealed stainless steel frame making it extremely robust and suitable for a range of environments. The Scroll bench is available as a seat and can also be supplied with armrests.



Feature sites

[Warwick Town Centre](#)
[Newbury Town Centre](#)
[Richmond Town Centre](#)
[Roker Seafront](#)
[Orangestadt Center Aruba](#)
[Westchester's Ridge Hill, New York](#)



Serpentine

The Serpentine Seat is a well-tested design for use in any public space. The undulating seat slats provide a free draining and comfortable yet exceptionally strong street bench intended for the most extreme environments.

The design of the seat naturally deters skaters and provides minimal surface area for tagging. Constructed from standardised, easily replaceable parts, this bench is available with two base options, the original elliptical granite or tubular stainless steel and also with 2 seat styles with 8 or the 5 slats.



Feature sites

[Met office Exeter](#)
[Al Shaquab Quatar](#)
[Portsmouth Millennium Development](#)
[Astra Zeneca](#)
[New York Public School](#) No. 40 USA
[Silverburn shopping Centre](#)
[Arbroath Harbour Project](#)
[Millharbour, London](#)



Granite Serpentine

The Granite Serpentine Bench offers the ultimate hard wearing material for architectural street furniture.

The undulating form naturally deters skaters and the heavy granite construction of this street bench also ensures the seat's suitability as an attractive vehicle deterrent. The Granite bench is also available as a stool for more informal arrangements.

Worked from one solid block of granite with a flamed finish, the seat is designed to last more than a lifetime.



Sinu

The **Sinu** modular bench system can be combined to produce uniquely tailored seating layouts.

The three modules (90°, 72° and straight) are comprised of profiled FSC® hardwood slats supported on a galvanised steel frame to allow for easy slat replacement. supported on stainless steel bases. At 60cm wide, it provides generous seating width while the minimal base design allows the free form of the bench to float above ground level.



Feature sites

[Lille town centre](#)
[Bournemouth Town Centre](#)
[Jacobs Medical Center CA](#)
[Reading Bluecoat School](#)



Skop

The **Skop** family is an architectural design with an all welded stainless steel box frame and easily replaceable FSC® timber slats with individual backrests. This range is intended for the heaviest use and can also incorporate arms if desired, to deter skate damage, and is also available as a stool and a table for outdoor dining.

Feature sites

[Antwerp Rail Station](#)
[Pfizer HQ](#)
[Paddington Walk London](#)
[University of East London](#)
[Santander Bank Portugal](#)
[Silverburn Shopping Centre](#)
[Teddington School](#)
[NOMA Manchester](#)
[Addenbrookes Hospital](#)
[Ebury](#)



Soca

The Concrete Soca offers space defining, free draining and thanks to its timber top, comfortable seating all year round. It features profiled FSC® timber slats suspended over a solid concrete base.

The design lends itself to situations where an attractive vehicle deterrent is required or if a simple place and sit solution is required. The concrete base can come in a variety of finishes including peened and honed. As for all our products, a bespoke service is available to create almost any configuration.

The Steel Soca Seat is an adaptation of its heavier cousin. The seat features profiled FSC® timber slats mounted on two heavy duty galvanised steel bases.



Feature sites

[The Residence, Nine Elms](#)
[Swansea St David's](#)
[Severn Trent Water, Shrewsbury](#)
[Vanguard Shopping Park, York](#)
[Central Bedfordshire College](#)
[The Residence Battersea](#)
[Glebe School Bromley](#)
[Albany House Brentford](#)



Tord

Intended for the heaviest public use, **the Tord** has a linear contemporary design which is suitable for a variety of urban uses. It is free draining, extremely robust and easy to maintain featuring profiled FSC® timber slats mounted on two galvanised or stainless steel bases. We also offer a lounger and well as 'L' shaped models suitable for the heaviest use.

Feature sites

[Centrica PLC Oxford](#)
[Jaguar Landrover HQ](#)
[Cambridge Consultants HQ](#)



Tree Bench

The Tree Bench features an incredibly strong all-welded deep stainless steel frame and easily replaceable FSC® timber slats.

The Access Tree Bench as its name suggests, allows access for wheelchair users as well as an entrance to the central area. It is also available as a full circle tree seat designed to withstand the heaviest town centre treatment. Bespoke sizes are regularly manufactured.



Feature sites

[Apple Inc HQ, California](#)
[University Square Reykjavik](#)
[Bishop Challoner School](#)
[Richmond Sheen Square](#)
[Teddington School](#)
[Strandmarkskirken Church, Copenhagen](#)
[Epsom Square](#)
[Portsmouth Gunwharf](#)
[Mill Hill School](#)
[Blois SNCF](#)



Util

The Util features a supportive backrest and a frame constructed from a stainless steel box section with an all-welded construction. The FSC® timber slats are designed to be easily replaceable should damage occur. The Util seat can be supplied with or without armrests and is available as a wall mounted bench or seat.

Feature sites

[Royal bank of Scotland Gogarburn](#)
[Cheltenham ladies college](#)
[St Wilfrids Hospice](#)
[Ocean Estate](#)



03 / TREE GUARDS



Chronos Tree Guard and Grille

The Chronos Tree Guard & Grille is designed to provide protection and support for feature trees in a public environment. The tree guard combines timber and stainless steel and can be removed from the galvanized grille if required and the whole unit comes in two halves for easy installation.



The Skop Tree Guard and Grille

The Skop Tree Guard And Grille features a sturdy stainless steel box frame that can be removed from the galvanized grille if required and the whole unit comes in two halves for easy installation.

04 / BINS



Wood Bloc Bin

The Wood Bloc Litter Bin complements the Bloc range, and comes with all the features that are required in today's demanding street environment. It features FSC® timber slats with a stainless or galvanised, powder coated mild steel body. The front panel, is secured with a standard 8mm tri-drive slam lock.



Boort Litter Bin

The Boort Litter Bin has an understated appeal born from the simplicity of its contemporary design. It has FSC® hardwood slats, a sturdy galvanised body and a hinged stainless steel lid which lifts for access.



Murton Litter Bin

The Murton Litter Bin enjoys the contemporary, clean design as the Murton range of street furniture. The bin surround can be stainless steel or galvanized mild steel with a coloured powder coat to suit any scheme.



The Osso Litter Bin

The Osso Litter Bin complements the Osso range inspired by the inner structure of bone as its name suggests. The biophilic patterns are created using a Voronoi algorithm.

05 / PLANTERS



Skop Litter Bin

The Skop Litter Bin is an extremely heavy duty bin in 3mm stainless or corten steel. It complements our Skop range of contemporary street furniture and has a lockable front opening door which gives access to the galvanised steel liner inside.



Tree Planters

The Tree Planters are built to last and feature a box section sub frame with forklift channels and a galvanised steel liner enabling the planter to be lifted even when full – an essential feature when planting in the street. The planters are topped with a stainless steel wide lip and are clad in FSC® hardwood timber panels to allow free air circulation around the timber to prevent rot and also allows for replacement should damage occur.



Top Hat Planters

The Top Hat Planter is a versatile tree or shrub planter which also doubles up as a perch seat. These planters are fabricated from weathering steel or hot dip galvanised and powder coated mild steel sheet for maximum durability. Each planter features four integrated lifting eyes for easy transportation and positioning on site. These planters can be combined with an integrated irrigation system for ease of plant care.



Osso Planters

The Osso Planters are built to last and feature a lightweight aluminium construction with a removable split top in Corten steel featuring our Voronoi Biophilic design. Each planter features integrated forklift channels for easy positioning and repositioning and is available in standard and bespoke sizes.





Granite Tree Planters

The Granite Tree Planter is clad in durable grey granite tiles – flame finished for a textured surface and is finished with a stainless steel wide rim. The structure is a fully galvanised sub-frame with integral forklift channels and is designed to allow re-positioning whilst fully laden for added flexibility.



Rakt Planter

Rakt is our new modular planter system which includes seating and planter units as well as a system of connecting panels which can be combined with seating units. The system can be surface placed without fixing if required ideally suiting public areas where a minimum of interruption is required. The concrete versions are available in a selection of finishes including honed and polished and the corten steel planter panels can also be coated if required.



06 / PROJECTS



Canal Plaza – Portland

Consigli Construction approached us to realise their designs for a set of bespoke curved bench tops. The bench tops were mounted onto three pre-installed concrete plinths as part of the Canal Plaza redevelopment project Portland. The bench slats were manufactured from FSC Cumaru with hidden stainless steel frame and fixings.

Tower 42 And 55 Bishopsgate

Factory Furniture created two feature seats for the iconic **Tower 42, Bishopsgate** collaborating with HED. Each seat reached over 3m in height and required a design that could cope with the changing levels of the site and the curving wall onto which they were installed.



Client

The Family Office



Finsbury Circus

Appointed by Wilkinson Eyre Architects we designed and manufacture several large planters and seating. Each planter featured a galvanised mild steel frame clad in FSC® timber panels with concealed LED lighting.



Client

Wilkinson Eyre Architects



'Reveal/Conceal', BBC Homefront

Working with Diarmuid Gavin we designed a feature structure for the popular makeover series 'Home Front in the Garden'. 'Reveal/Conceal' is a large cedar-clad garden structure with walls that can be gently lowered by hand with the aid of concealed springs. Once lowered, these walls become useable decks leaving an inner 'skin' of sliding doors made with stainless steel fabric panels.



Client

BBC / Diarmuid Gavin

Surf Seat

We created the **Surf Seat** after being asked to design seating for the Spinningfields development in Manchester. Our creation featured an FSC® Cumaru hardwood 'board' and a satin finish stainless steel base. The Surf seat went on to be used on 707 Westchester Plains New York and Kuwait University.



Broad Street, Reading

For its pedestrianised shopping area on Broad Street we designed benches in rough punched Cornish granite with polished tops and inset timber elements in FSC® certified hardwood with stainless steel arms and anti-skate studs.



Client

Reading Borough
Council / Moore Piet
& Brookes

Gracechurch Street, London

For the Gracechurch Street site in London we supplied feature cantilevered benches to surround the large granite air vents which are located in this public courtyard. The benches were made from FSC® hardwood on a stainless steel frame.



Client

Charles Funke
Associates



Stockley Park

Installed in the entrance plaza of the newly built Bower building. Each 6m long bench featured FSC® timber seat slats and concealed LED lighting supported on a galvanised steel sub-frame with stone clad base.



Client

ESA Architecture



Nine Elms

Studio Tord Boontje approached us to look at a design for the Thames Path in London, a spot where Turner would regularly come to paint. The scheme includes three rotating benches and two clusters of three rotating chairs. Made from corten and FSC® Cumaru wood, the rotating seats incorporate drought resistant planting.



Client

Studio Tord
Boontje



Cambridge Rail Station

Supplied to the new Cambridge North station this bespoke version of our Soca seat in FSC® certified Cumaru and concrete provides plaza seating to the front of the station as well as a hostile vehicle mitigation deterrent to the station.



Client

Client Network Rail





Cathedral Square, Peterborough

In association with LDA Design we created furniture for Cathedral Square in Peterborough. Drawing inspiration from the architecture of the nearby cathedral we used traditional joinery techniques now rarely seen in street furniture. The seating was manufactured from FSC® hardwood with stainless steel elements.

Client

Peterborough City
Council

Canal Walk, Swindon

Factory Furniture were commissioned to design a suite of heavy duty seating for the pedestrianised Canal Walk. The timber bench slats and backrests were manufactured from FSC® hardwood and stainless steel. A socket-type foundation was specially developed for the project to enable removal of the seats for maintenance and in site levelling adjustment without disturbing the surface.



Client

Swindon Borough
Council

Winchester

The Winchester seats were manufactured from FSC® Oak timber and powder coated stainless steel. The benches and seats incorporate a specially designed shallow mount anchor system to minimise the disturbance to street services and also allowed for removal of the seat, if necessary. The design also allowed for height adjustment on site for levelling purposes due to the steeply sloping high street.



Client

Hampshire County Council



Letchworth Garden City

Working with LDA we produced some technically challenging curved timber seating to go into Letchworth Garden City. Designing and manufacturing the sculpted frame was technically demanding with a frame cast in six parts which were welded together and powder coated.

Client

LDA Design



Warrior Square Gardens, Southend-On-Sea

Realising a design for a modular system made from a combination of bead peened and polished stainless steel, and FSC® timber. The stainless steel end panels of the seats had a Lime leaf and branch pattern etched into the surface, echoing the surrounding Lime trees.

Client

Gillespie's

Apple Inc., California

Working with our M E O'Brien and Sons Inc. Apple Inc, California, engaged us to design and manufacture a pair of curved benches based on our standard Tree bench design. These bespoke benches were installed in an outdoor courtyard area in the Apple Inc. headquarters in Cupertino, California.



Chipping Barnet

For Metropolitan Workshop, using a combination of a galvanised steel, FSC® timber and under-seat lighting, we succeeded in creating an eye-catching contemporary feature seat that enhanced its surroundings and was both original and unique.



Client

Metropolitan
Workshop



Tournai, Belgium

Due to complexity of the Tournai project in Belgium, taking the client's designs through to the manufacturing stage was a real challenge as every part was unique. The final product was comprised of differing lengths of picnic table with integral seating curved in different radii along its length.



Client

City of Tournai



Colmore Square, Birmingham

For a public realm enhancement project in the heart of Birmingham. We supplied collection of large curved bespoke planters, some feature seating, litter bins, wall mounted seating and furniture for a pocket park. The planters were designed around our Tree planter design and were manufactured in sections that could be bolted together on site.



Client

Colmore Business
District



Hornchurch

Working with Studio Weave the technically demanding plans for this suite of concrete street furniture included benches, seats, bins and planters combining materials such as honed concrete, FSC® timber and powder-coated steel.



Client

Studioweave /
London Borough of
Havering



Le Tramway, Besançon

Factory Furniture were approached by the project architects to design and manufacture around 130 benches based on our popular Skop range. The design was modified to include special armrests that also acted as skate deterrent. The powder-coated stainless steel benches were installed along the entire route of the new tramway in Besançon, France.



Client

Reichen Et Robert &
Associates – Urban
Architects

Guy's & St Thomas', London

Collaborating with Verde Garden Design we devised and manufactured planters and seating for a courtyard garden in the hospital. The scheme included two large circular planters with diameters of around six metres with integrated perimeter seating and standalone curved seating.



Client

Guy's & St Thomas'
Charity



City of Bath

Bath City Council approached us to realise some concept designs for a range of new street furniture in cast bronze and FSC® hardwood. An intricate patination process was adopted to achieve a darker tone to the bronze. The new street furniture includes removable cast bronze cycle stands as well as bollards in locations around the historic city.



Client
City of Bath



Bromley

Factory Furniture supplied Flo benches as part of the regeneration development of Bromley town centre. As an extension of the scheme, we were selected to supply larger curved versions of the seats as a feature seat for the large public space.



Client
Studio Egret West



Stockton

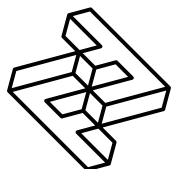
Working with Studio Weave, we developed and produced one of the most complicated foundry operations we have used to date. The legs had an almost Escher quality which called for complex moulds and careful casting processes. The geometric design of the seat tops in FSC® Cumaru complimented the aesthetic and enabled the seats and benches to be used in varying configurations.



Client

Stockton Borough
Council





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