

PRESS BRAKES



Press Brakes
SynchroMaster
EuroMaster-S
PressMaster

HACO's Affordable Bending Solutions to the Highest Standards

Always the right choice for your application

- SynchroMaster Series **4**
- EuroMaster-S Series **12**
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HACO's pressbrake series are the result of a decades long tradition in designing and manufacturing affordable **state-of-the art bending machines** for a wide variety of customers and applications.

HACO continues its policy of single source responsibility. Our in house developed **CNC controls** and **software solutions** have been recognized as being among the most user-friendly in the market. The new generation **Multi Touch** controls sets a new standard for an intuitive and user-friendly operator interface, introducing innovations such as **Smart Draft, Step Previewer** and **Combined Icons**.

HACO's attention for **design** and **manufacturing quality** has resulted in a worldwide reputation of long lasting production machines offering **excellent reliability** and **precision**.

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Our Press Brakes Series



SynchroMaster (SRM)

Entry Level Machine

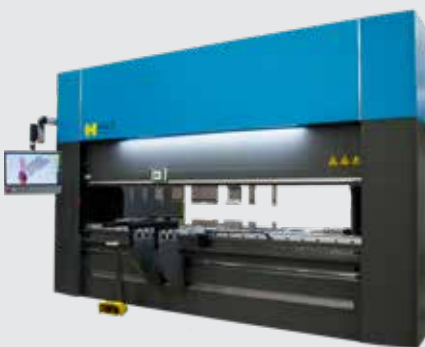
Entry level pressbrake with basic execution for operation with European Standard Tooling. Possibility to extend with straightforward options. Attractive price/quality ratio. Standard with user friendly 2D graphical control.



EuroMaster-S (EMS)

Standard Multifunctional Allround machine

General level pressbrake with market oriented execution. Extensive choice of options, both basic and sophisticated. Innovative 2D Multi Touch graphical control. Excellent price-performance ratio. Integration of advanced safety equipment.



PressMaster (PM)

Top Level High-Spec machine

Top level pressbrake with high-end specifications and execution. Increased Daylight Opening and Beam Stroke for increased bending freedom. Increased beam and backgauge speeds for high productivity. Innovative 3D Multi Touch graphical control. Possibility for extension with sophisticated options. Features accurate bending characteristics. Integration of advanced safety equipment.

SynchroMaster Series

Your entry-level machine

BEAM CONTROL

Beam parallelism and depth stop setting by means of bed referenced linear encoders for accurate beam position measurement, synchro module and proportional valve hydraulics

EASYBEND-2D T

Touch Screen control



EASYBEND-2D MT

Multi Touch Screen control (optional)



ROL1 CLAMP3 (optional)



ROL200 Manual or Pneumatic (optional)

SynchroMaster Series

SRM



*Model 40250
Flush Floor frame
design for all models*

CROWNING TABLE (OPTIONAL)

Compensates for ram and table deflection, ensuring consistent bending angles over the entire bending length.
Manual operation and CNC controlled versions (V-axis)

STANDARD BACKGAUGE X

Rigid backgauge for accurate sheet positioning



STANDARD EUROPEAN

Quick Manual Upper clamping
Manual bottom clamping



SynchroMaster Series

EasyBEND-2D T Control

EASYBEND-2D T CONTROL

- **18.5"** colour graphic LCD display with **Touch Screen Technology**
- WIN10 IoT operating system
- Multiple drawing methods
- Graphic simulation of work pieces with **Multitasking Real Time solution Finding**
- **Automatic bending sequence calculation** with collision control
- Automatic program generation
- Expandable up to **7 axes**:
 - standard Y1 + Y2
 - standard X-axis
 - optional R-axis
 - optional X-R-Z/Z' and X-R-Z1-Z2 axes
 - optional crowning (= V-axis)
- Material library up to **30 different materials**
- Tool library with graphical visualisation for
- **30 upper** and **30 lower tools**
- **Multi-language support**
- **USB Support** (stick included) + Network board
- **Remote diagnostics**
- **Programmable Beam Speed** and **Speed Change-Over Point**
- **Top Death Centre (TDC)**, Back gauge Positioning with retraction



SynchroMaster Series

Standard Execution



EUROPEAN STANDARD (ES)

top tooling with Quick Manual Clamping arrangement

The European Standard Tooling System has proven its flexibility, affordability and precision during the last decades in an infinite number of sheet metal working shops. A wide choice of a vast number of top and bottom tools allows for a unpredictable number of applications in various materials and thicknesses.



X BACKGAUGE, expandable to X-R, X-R-Z/Z' and X-R-Z1-Z2

The SynchroMaster is standard equipped with a rigid and accurate X backgauge featuring average travelling speeds. Optional X-R (height programming), X-R-Z/Z' (symmetric finger programming) and X-R-Z1-Z2 (asymmetric finger programming) are available for increasing your range of applications.

Picture: X-R backgauge

- **EasyBEND-2D control**
- **X Backgauge for accurate sheet positioning**
 - Stroke X = 800mm, maximum speed = 400mm/s
 - Stroke R = 250mm, maximum speed = 100mm/s (Optional)
- **European Standard (ES) top clamping with Quick Manual Clamping Arrangement**
- **Intermediate clamping with height 150mm (all models ≤ 2500 kN), height 120mm HD version (all models = 3200 kN)**

Your Competitive Edge

A. Excellent Value for Money

B. User Friendly EasyBEND-2D graphical control

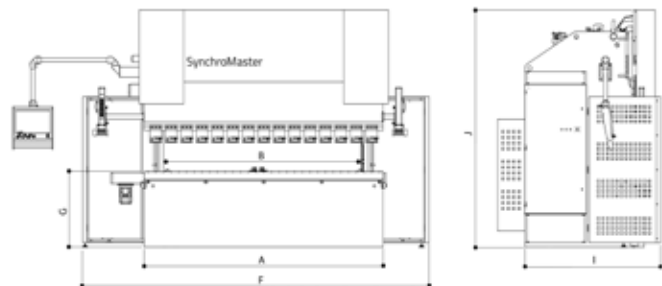
C. Proven Profitability for Various Workload Conditions

SynchroMaster Series

Technical Specifications

| | Bending length | Capacity | Distance between housings | Gap | Daylight opening | Stroke | Table Height | Fast Approach Speed | Max. Bending Speed | Fast Return Speed | Motor Power | Length | Width | Height | Weight |
|-------|----------------|----------|---------------------------|-----|------------------|--------|--------------|---------------------|--------------------|-------------------|-------------|--------|-------|--------|--------|
| | A | B | C | D | E | G | | | | | | F | I | J | |
| MODEL | mm | kN | mm | mm | mm | mm | mm | mm/s | mm/s | mm/s | kW | mm | mm | mm | kg |
| 20075 | 2100 | 750 | 1600 | 400 | 520 | 270 | 830 | 150 | 10 | 100 | 11 | 2910 | 1735 | 2735 | 5600 |
| 25075 | 2600 | 750 | 2100 | 400 | 520 | 270 | 830 | 150 | 10 | 100 | 11 | 3840 | 1735 | 2735 | 6800 |
| 30075 | 3100 | 750 | 2600 | 400 | 520 | 270 | 830 | 150 | 10 | 100 | 11 | 4340 | 1735 | 2735 | 7700 |
| 25100 | 2600 | 1000 | 2100 | 400 | 520 | 270 | 920 | 200 | 10 | 125 | 11 | 3450 | 1760 | 2930 | 7200 |
| 30100 | 3100 | 1000 | 2600 | 400 | 520 | 270 | 920 | 200 | 10 | 125 | 11 | 4340 | 1760 | 2930 | 8400 |
| 36100 | 3660 | 1000 | 3150 | 400 | 520 | 270 | 920 | 200 | 10 | 125 | 11 | 4900 | 1760 | 2930 | 10400 |
| 40100 | 4100 | 1000 | 3150 | 400 | 520 | 270 | 920 | 200 | 10 | 125 | 11 | 5340 | 1760 | 2930 | 10600 |
| 43100 | 4300 | 1000 | 3750 | 400 | 520 | 270 | 920 | 200 | 10 | 125 | 11 | 5540 | 1760 | 2930 | 11800 |
| 25150 | 2600 | 1500 | 2100 | 400 | 520 | 270 | 920 | 200 | 10 | 125 | 15 | 3840 | 1760 | 2930 | 7800 |
| 30150 | 3100 | 1500 | 2600 | 400 | 520 | 270 | 920 | 200 | 10 | 125 | 15 | 4410 | 1760 | 2930 | 9200 |
| 36150 | 3660 | 1500 | 3150 | 400 | 520 | 270 | 970 | 200 | 10 | 125 | 15 | 4900 | 1760 | 2930 | 11000 |
| 40150 | 4100 | 1500 | 3150 | 400 | 520 | 270 | 970 | 200 | 10 | 125 | 15 | 5350 | 1760 | 2930 | 11200 |
| 43150 | 4300 | 1500 | 3750 | 400 | 520 | 270 | 970 | 200 | 10 | 125 | 15 | 5540 | 1760 | 2930 | 13200 |
| 25200 | 2600 | 2000 | 2100 | 400 | 520 | 270 | 920 | 160 | 8 | 120 | 18.7 | 3840 | 2060 | 2920 | 9600 |
| 30200 | 3100 | 2000 | 2600 | 400 | 520 | 270 | 920 | 160 | 8 | 120 | 18.7 | 4340 | 2060 | 2920 | 10700 |
| 36200 | 3660 | 2000 | 3150 | 400 | 520 | 270 | 920 | 160 | 8 | 120 | 18.7 | 4900 | 2060 | 2920 | 12200 |
| 40200 | 4100 | 2000 | 3150 | 400 | 520 | 270 | 920 | 160 | 8 | 120 | 18.7 | 5400 | 2060 | 2920 | 13100 |
| 43200 | 4300 | 2000 | 3750 | 400 | 520 | 270 | 920 | 160 | 8 | 120 | 18.7 | 5540 | 2060 | 2920 | 16400 |
| 30250 | 3100 | 2500 | 2600 | 400 | 520 | 270 | 895 | 130 | 8 | 90 | 18.7 | 4340 | 2250 | 2920 | 13000 |
| 36250 | 3660 | 2500 | 3150 | 400 | 520 | 270 | 895 | 130 | 8 | 90 | 18.7 | 4900 | 2250 | 2920 | 13900 |
| 40250 | 4100 | 2500 | 3150 | 400 | 520 | 270 | 895 | 130 | 8 | 90 | 18.7 | 5400 | 2250 | 2920 | 15300 |
| 43250 | 4300 | 2500 | 3750 | 400 | 520 | 270 | 895 | 130 | 8 | 90 | 18.7 | 5540 | 2250 | 2920 | 16700 |
| 50250 | 5000 | 2500 | 4050 | 400 | 520 | 270 | 945 | 130 | 8 | 90 | 18.7 | 6240 | 2250 | 2920 | 23800 |
| 60250 | 6000 | 2500 | 5050 | 400 | 520 | 270 | 1090 | 130 | 8 | 90 | 18.7 | 7240 | 2250 | 2920 | 30500 |
| 30320 | 3100 | 3200 | 2600 | 400 | 620 | 420 | 895 | 100 | 8 | 95 | 22.5 | 4340 | 2210 | 3490 | 17000 |
| 36320 | 3660 | 3200 | 3150 | 400 | 620 | 420 | 895 | 100 | 8 | 95 | 22.5 | 4900 | 2210 | 3490 | 19500 |
| 40320 | 4100 | 3200 | 3150 | 400 | 620 | 420 | 895 | 100 | 8 | 95 | 22.5 | 5340 | 2210 | 3490 | 21000 |
| 43320 | 4300 | 3200 | 3750 | 400 | 620 | 420 | 895 | 100 | 8 | 95 | 22.5 | 5540 | 2210 | 3490 | 23000 |
| 50320 | 5000 | 3200 | 4050 | 400 | 620 | 420 | 940 | 100 | 8 | 95 | 22.5 | 6240 | 2210 | 3490 | 27500 |
| 60320 | 6000 | 3200 | 5050 | 400 | 620 | 420 | 1095 | 100 | 8 | 95 | 22.5 | 7240 | 2210 | 3490 | 32500 |
| 30400 | 3100 | 4000 | 2600 | 400 | 620 | 420 | 1045 | 90 | 7 | 60 | 37.5 | 4080 | 2570 | 3950 | 26000 |
| 36400 | 3660 | 4000 | 3150 | 400 | 620 | 420 | 1045 | 90 | 7 | 60 | 37.5 | 4640 | 2570 | 3950 | 29000 |
| 40400 | 4100 | 4000 | 3150 | 400 | 620 | 420 | 1045 | 90 | 7 | 60 | 37.5 | 5080 | 2570 | 3950 | 31000 |
| 43400 | 4300 | 4000 | 3150 | 400 | 620 | 420 | 1045 | 90 | 7 | 60 | 37.5 | 5280 | 2570 | 3950 | 32000 |

Specifications subject to modifications without prior notice



SynchroMaster

EasyBEND-2D MT (Optional)

EasyBEND-2D MT control

- 18.5" multi colour Multi Touch screen
- Standard 2D visualisation
- Automatic or manual bending
- Execution of generated 2D-programs
- USB interface
- Network + offline functions
- Multi-language support
- Remote diagnostics



Point to Point drawing method & Real Time solution calculation during building up the workpiece design



SMART DRAFT: innovative drawing method for generating 2D workpieces



STEP PREVIEWER: bar with possibility of horizontally scrolling of the bending steps



COMBINED ICONS: multiple functionalities by means of one single icon



Intuitive Interface with combined numerical-graphical user interface



Intuitive Interface with program overview and possibility of operator messages

SynchroMaster

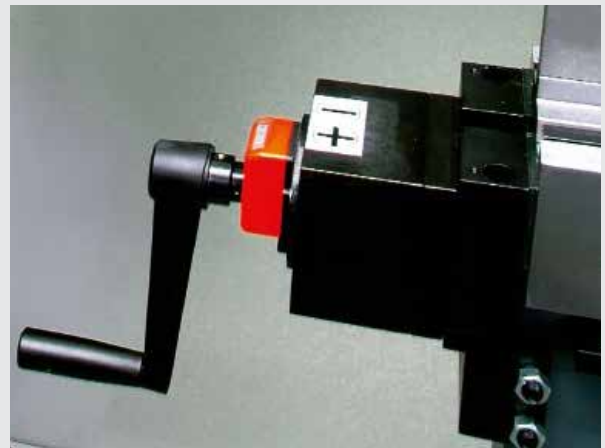
Optional equipment

X-R BACKGAUGE



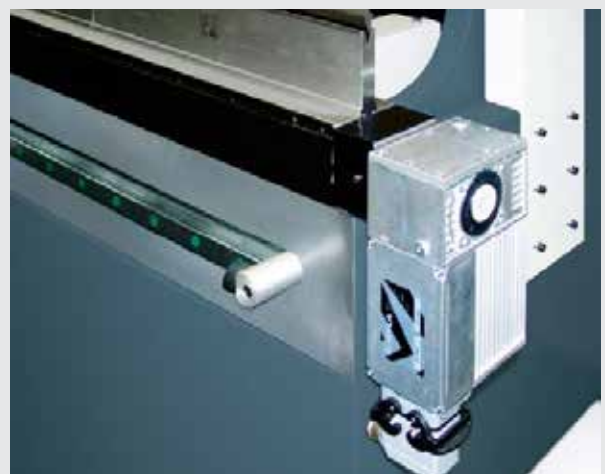
MANUAL CROWNING

Manual Anti-Deflection table for European Standard Bottom tooling



CNC CROWNING

Motorised CNC controlled anti-deflection table for European Standard and single V-dies



SynchroMaster

Optional equipment

FRONT STOP TYPE I

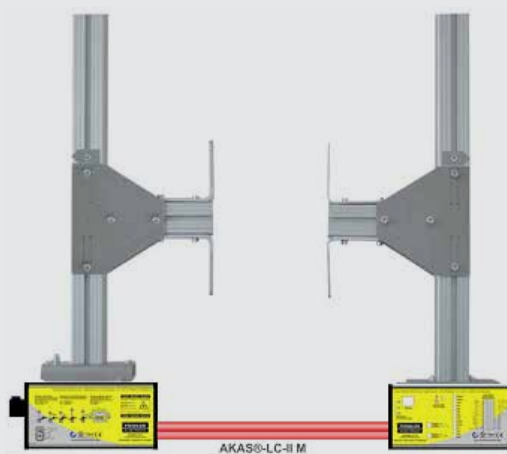


OPTICAL SAFETY GUARDS DSP AND FIESSLER AKAS® LC-II M

The CE regulation allows only Fast Approach Speed when applying an optical safety guard moving with the closing beam.

This guard is mounted to the beam and can be adjusted manually in height.

When detecting an obstacle within the protected area around the tip of the upper tooling, the system interrupts the downward movement instantaneously.



EuroMaster-S Series

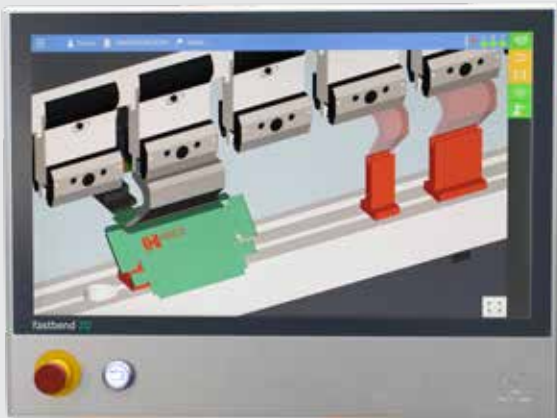
Your allround bending machine

BEAM CONTROL

Beam parallelism and depth stop setting by means of bed referenced linear encoders for accurate beam position measurement, synchro module and proportional valve hydraulics

INTUITIVE FASTBEND-2D MT PREMIUM CONTROL

- Multi Touch Technology on 21.5" screen
- Intuitive Operator Interface
- Smart Draft
- Multi-Tasking
- Step Previewer
- Combined Icons
- Auto Tooling
- Pendant arm with optional height adjustment



EUROPEAN STANDARD TOP TOOLING WITH QUICK MANUAL CLAMPING

Picture: New Standard Top and Bottom Tooling (optional)



*Model 40250
Flush Floor frame
design for all models*



**ROL1 CLAMP3
(optional)**

EuroMaster-S Series



CROWNING TABLE

Compensates for ram and table deflection, ensuring consistent bending angles over the entire bending length. Standard CNC controlled (V-axis).

2-AXES X-R BACKGAUGE

Rigid and High Speed backgauge for accurate sheet positioning



2 SHEET SUPPORTS WITH GUIDING



ROL200 Manual or Pneumatic (optional)

EuroMaster-S Series

Standard Execution



INTUITIVE FASTBEND-2D MT PREMIUM CONTROL

The application of Multi Touch technology reduces the number of keyboard- and button actions to an absolute minimum. The innovative Smart Draft, Design/Bending Multitasking, Step Previewer and Combined Icons features allow the operator a straightforward, intuitive control of the entire production cycle.



EUROPEAN STANDARD (ES) TOP TOOLING with

Quick Manual Clamping arrangement and CNC controlled Anti Deflection Table with clamping for ES dies

The European Standard Tooling System has proven its flexibility, affordability and precision during the last decades in an infinite number of sheet metal working shops. A wide choice of a vast number of top and bottom tools allows for an unpredictable number of applications in various materials and thicknesses.



HIGH SPEED X-R-BACKGAUGE

A rigid and accurate backgauge is an absolute condition for precision. High speed is an absolute condition for production output and short cycle times. The EuroMaster's X-R backgauge (and optional X-R-Z/Z' and X-R-Z1-Z2 versions) offers both. Manual finger width adjustment from the front.

EuroMaster-S Series

Standard Execution

- **FastBEND-2D MT Premium control**

Smart Draft + MultiTasking + Step Previewer + Combined Icons + Auto Tooling

21.5" Multi Touch screen

- **High Speed X-R Backgauge for accurate sheet positioning**

Stroke X = 800mm, speed = 1000mm/s

Stroke R = 250mm, speed = 250mm/s

- **European Standard (ES) top clamping with Quick Manual Clamping Arrangement**

- **Intermediate clamping with height 150mm (all models \leq 3200 kN),
height 120mm HD version (all models = 4000 kN)**

- **CNC controlled Anti Deflection Table (Crowning) for ES dies, including nute for clamping single-V dies**

- **2 Sheet Supports 750 mm with guiding, manually adjustable in height**

- **LED illumination of the bending area**

Your Competitive Edge

A. Outstanding Price-Performance Ratio

B. State-Of-The-Art User Friendly 2D Multi Touch Control

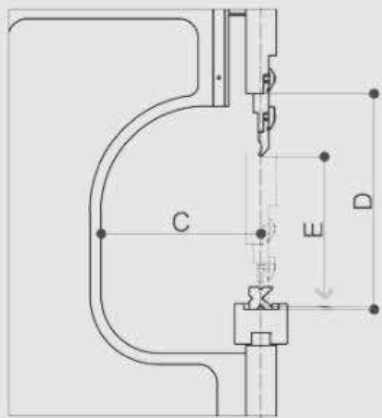
C. Highest Part Precision

EuroMaster-S Series

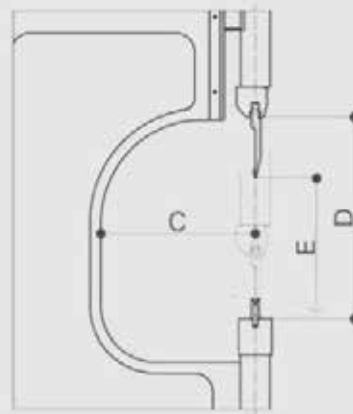
Technical Specifications

Daylight Opening - Stroke - Gap

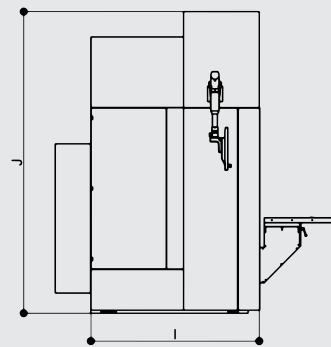
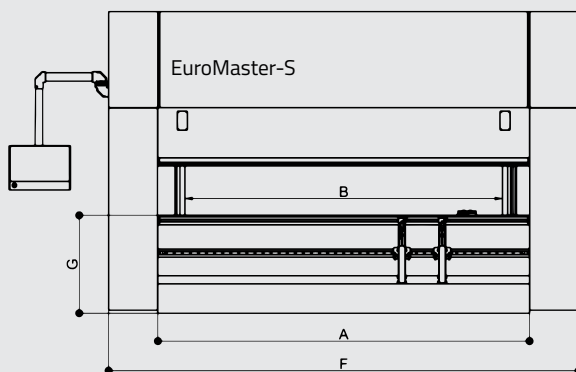
| | Basic European Standard (ES) | | | Option ES High Specs | | | Option New Standard (NS) | | | Option NS High Specs | | |
|---------|------------------------------|--------|-----|----------------------|--------|-----|--------------------------|--------|-----|----------------------|--------|-----|
| | Daylight Opening | STROKE | GAP | Daylight Opening | STROKE | GAP | Daylight Opening | STROKE | GAP | Daylight Opening | STROKE | GAP |
| | D | E | C | D | E | C | D | E | C | D | E | C |
| | mm | mm | mm | mm | mm | mm | mm | mm | mm | mm | mm | mm |
| 750 kN | 520 | 270 | 400 | 620 | 370 | 400 | 440 | 270 | 400 | 540 | 370 | 400 |
| 1000 kN | 520 | 270 | 400 | 620 | 370 | 400 | 440 | 270 | 400 | 540 | 370 | 400 |
| 1500 kN | 520 | 270 | 400 | 620 | 370 | 400 | 440 | 270 | 400 | 540 | 370 | 400 |
| 2000 kN | 520 | 270 | 400 | 620 | 370 | 400 | 440 | 270 | 400 | 540 | 370 | 400 |
| 2500 kN | 520 | 270 | 400 | 620 | 370 | 400 | 440 | 270 | 400 | 540 | 370 | 400 |
| 3200 kN | 620 | 420 | 400 | - | - | - | 540 | 420 | 400 | - | - | - |
| 4000 kN | 620 | 420 | 400 | - | - | - | 540 | 420 | 400 | - | - | - |



**EUROPEAN
STANDARD**



**NEW
STANDARD**



EuroMaster-S Series

Technical Specifications

(Valid for Basic European Standard)

| | Bending length | Capacity | Distance between housings | Table Height | Fast Approach Speed | Max. Bending Speed | Fast Return Speed | Motor Power | Length | Width | Height | Weight |
|--------|----------------|----------|---------------------------|--------------|---------------------|--------------------|-------------------|-------------|--------|-------|--------|--------|
| | A | | B | G | | | | | F | I | J | |
| MODEL | mm | kN | mm | mm | mm/s | mm/s | mm/s | kW | mm | mm | mm | kg |
| 20075° | 2100 | 750 | 1600 | 920 | 150 | 10 | 100 | 11 | 3090 | 1585 | 2920 | 5900 |
| 25075° | 2600 | 750 | 2100 | 920 | 150 | 10 | 100 | 11 | 3590 | 1585 | 2920 | 7500 |
| 30075° | 3100 | 750 | 2600 | 920 | 150 | 10 | 100 | 11 | 4090 | 1585 | 2920 | 8000 |
| 25100° | 2600 | 1000 | 2100 | 920 | 200 | 10 | 125 | 11 | 3590 | 1585 | 2920 | 7500 |
| 30100° | 3100 | 1000 | 2600 | 920 | 200 | 10 | 125 | 11 | 4090 | 1585 | 2920 | 9300 |
| 36100° | 3660 | 1000 | 3150 | 920 | 200 | 10 | 125 | 11 | 4500 | 1585 | 2920 | 10500 |
| 40100° | 4100 | 1000 | 3150 | 920 | 200 | 10 | 125 | 11 | 5090 | 1585 | 2920 | 10800 |
| 43100° | 4300 | 1000 | 3750 | 920 | 200 | 10 | 125 | 11 | 5280 | 1585 | 2920 | 12100 |
| 25150° | 2600 | 1500 | 2100 | 920 | 200 | 10 | 125 | 15 | 3590 | 1705 | 2920 | 8400 |
| 30150° | 3100 | 1500 | 2600 | 920 | 200 | 10 | 125 | 15 | 4090 | 1705 | 2920 | 10100 |
| 36150° | 3660 | 1500 | 3150 | 970 | 200 | 10 | 125 | 15 | 4635 | 1705 | 2920 | 11600 |
| 40150° | 4100 | 1500 | 3150 | 970 | 200 | 10 | 125 | 15 | 5105 | 1705 | 2920 | 11900 |
| 43150° | 4300 | 1500 | 3750 | 970 | 200 | 10 | 125 | 15 | 5280 | 1705 | 2920 | 13500 |
| 25200° | 2600 | 2000 | 2100 | 920 | 160 | 8 | 120 | 18.7 | 3590 | 1820 | 2920 | 10400 |
| 30200° | 3100 | 2000 | 2600 | 920 | 160 | 8 | 120 | 18.7 | 4090 | 1820 | 2920 | 11200 |
| 36200° | 3660 | 2000 | 3150 | 920 | 160 | 8 | 120 | 18.7 | 4500 | 1820 | 2920 | 12800 |
| 40200° | 4100 | 2000 | 3150 | 920 | 160 | 8 | 120 | 18.7 | 5090 | 1820 | 2920 | 13700 |
| 43200° | 4300 | 2000 | 3750 | 920 | 160 | 8 | 120 | 18.7 | 5280 | 1820 | 2920 | 16800 |
| 30250° | 3100 | 2500 | 2600 | 895 | 130 | 8 | 90 | 18.7 | 4090 | 2020 | 2920 | 13200 |
| 36250° | 3660 | 2500 | 3150 | 895 | 130 | 8 | 90 | 18.7 | 4635 | 2020 | 2920 | 14800 |
| 40250° | 4100 | 2500 | 3150 | 895 | 130 | 8 | 90 | 18.7 | 5090 | 2020 | 2920 | 16200 |
| 43250° | 4300 | 2500 | 3750 | 895 | 130 | 8 | 90 | 18.7 | 5280 | 2020 | 2920 | 17100 |
| 50250* | 5000 | 2500 | 4050 | 945 | 130 | 8 | 90 | 18.7 | 6240 | 2250 | 3490 | 24300 |
| 60250* | 6000 | 2500 | 5050 | 1090 | 130 | 8 | 90 | 18.7 | 7240 | 2250 | 3490 | 31000 |
| 30320* | 3100 | 3200 | 2600 | 895 | 100 | 8 | 95 | 22.5 | 4340 | 2210 | 3490 | 17500 |
| 36320* | 3660 | 3200 | 3150 | 895 | 100 | 8 | 95 | 22.5 | 4900 | 2210 | 3490 | 20000 |
| 40320* | 4100 | 3200 | 3150 | 895 | 100 | 8 | 95 | 22.5 | 5340 | 2210 | 3490 | 21500 |
| 43320* | 4300 | 3200 | 3750 | 895 | 100 | 8 | 95 | 22.5 | 5540 | 2210 | 3490 | 23500 |
| 50320* | 5000 | 3200 | 4050 | 940 | 100 | 8 | 95 | 22.5 | 6240 | 2210 | 3490 | 28000 |
| 60320* | 6000 | 3200 | 5050 | 1095 | 100 | 8 | 95 | 22.5 | 7240 | 2210 | 3490 | 33000 |
| 30400* | 3100 | 4000 | 2600 | 1045 | 90 | 7 | 60 | 37.5 | 4080 | 2570 | 3950 | 26500 |
| 36400* | 3660 | 4000 | 3150 | 1045 | 90 | 7 | 60 | 37.5 | 4640 | 2570 | 3950 | 29500 |
| 40400* | 4100 | 4000 | 3150 | 1045 | 90 | 7 | 60 | 37.5 | 5080 | 2570 | 3950 | 31500 |
| 43400* | 4300 | 4000 | 3150 | 1045 | 90 | 7 | 60 | 37.5 | 5280 | 2570 | 3950 | 32500 |

Specifications subject to modifications without prior notice

° Euromaster-S models with built-in side doors

* Euromaster-S models with free-standing side doors, SynchroMaster style (see drawing on page 8)

PressMaster Series

Your High Spec, High Performance bending machine

**INCREASED DAYLIGHT OPENING (540MM),
STROKE (370MM)**

BEAM CONTROL

Beam parallelism and depth stop setting by means of bed referenced linear encoders for accurate beam position measurement, synchro module and proportional valve hydraulics



SyncView
(optional)

INTUITIVE FASTBEND-3D MT PREMIUM CONTROL

- Multi Touch Technology on 24" screen
- Intuitive Operator Interface
- Smart Draft
- Multi-Tasking
- Step Previewer
- Combined Icons
- Auto Tooling
- PartManager-3D

NEW STANDARD HYDRAULIC TOP TOOL CLAMPING

LAZERSAFE OPTICAL SAFETY GUARD (optional)



PressMaster Series

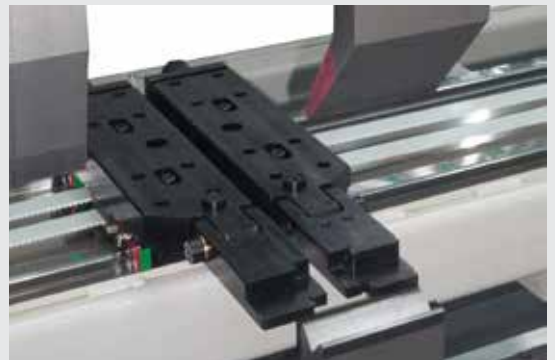


CNC CROWNING TABLE WITH HYDRAULIC CLAMPING FOR NEW STANDARD BOTTOM TOOLING

Compensates for ram and table deflection, ensuring consistent bending angles over the entire bending length.
CNC controlled (V-axis)

4-AXES X-R-Z1-Z2 BACKGAUGE

Rigid and High Speed backgauge for accurate sheet positioning



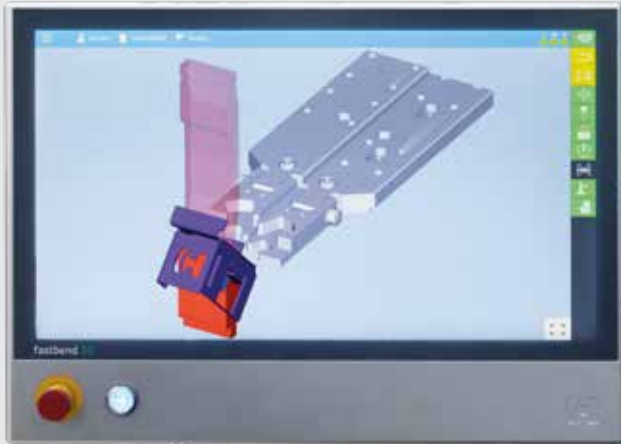
2 SHEET SUPPORTS WITH GUIDING



*Model 36150 with SyncView option
Flush Floor frame
design for all models*

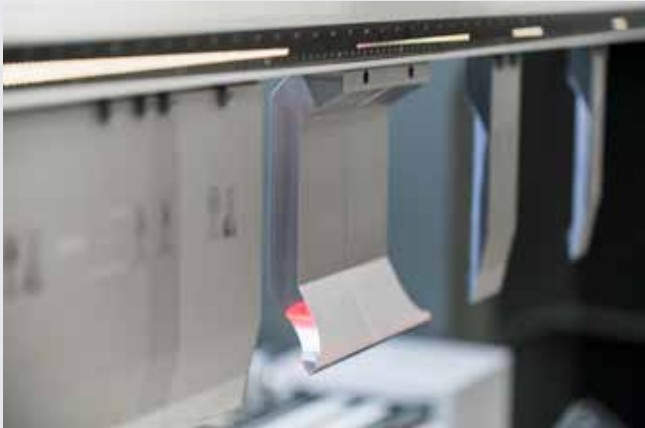
PressMaster Series

Standard Execution



INTUITIVE FASTBEND-3D MT PREMIUM CONTROL

The application of Multi Touch technology reduces the number of keyboard- and button actions to an absolute minimum. The innovative Smart Draft, Design/Bending Multitasking, Step Previewer and Combined Icons features allow the operator a straightforward, intuitive control of the entire production cycle.



NEW STANDARD (NS)

hydraulic top tool clamping and
CNC controlled Anti Deflection Table
with hydraulic bottom tool clamping

The New Standard Tooling System has proven its flexibility and precision during the last decades in an infinite number of sheet metal working shops. A wide choice of a vast number of top and bottom tools allows for a unpredictable number of applications in various materials and thicknesses.



HIGH SPEED X-R-Z1-Z2 BACKGAUGE

A rigid and accurate backgauge is an absolute condition for precision. High speed is an absolute condition for production output and short cycle times. The PressMaster's X-R-Z1-Z2 backgauge offers both.

PressMaster Series

Standard Execution

- **FastBEND-3D MT Premium control**
 - Smart Draft + MultiTasking + Step Previewer + Combined Icons + Auto Tooling + Part Manager-3D
 - 24" Multi Touch screen
- **Increased Daylight Opening (540mm), Stroke (370mm) and Gap (400mm)**
- **Increased Fast Approach Beam Speed (up to 200mm/s) and Fast Return Speed (up to 170mm/s)**
- **High Speed X-R-Z1-Z2 Backgauge for accurate sheet positioning**
 - Stroke X = 800mm, speed = 1000mm/s
 - Stroke R = 250mm, speed = 250mm/s
 - Speed Z1 and Z2 axes = 1000mm/s
- **New Standard (NS) hydraulic top tool clamping**
- **CNC controlled Anti Deflection Table (Crowning) for NS dies**
- **2 Sheet Supports with guiding, manually adjustable in height**
- **LED illumination of the bending area**
- **Less Power Consumption through application of Variable Inverter Drive (= VID) for motor-pump unit.**

The VID technology allows for higher beam return speeds in combination with 'no power consumption with stationary beam.

Your Competitive Edge

A. Ultimate Price-Quality Ratio

B. State-Of-The-Art User Friendly 3D Multi Touch Control

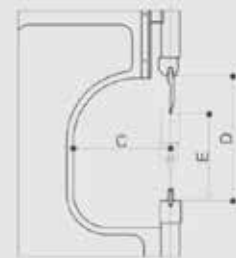
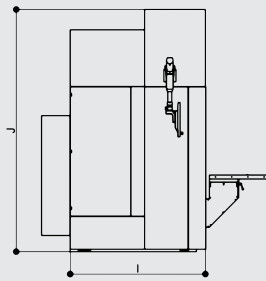
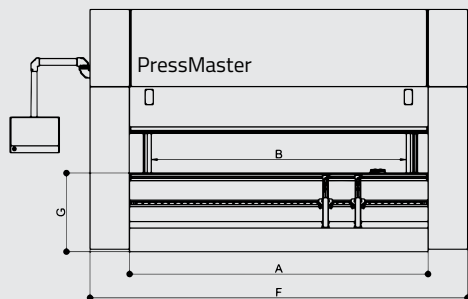
C. Lowest Cycle Times

PressMaster Series

Technical Specifications

| | Bending length | Capacity | Distance between housings | Gap | Daylight opening | Stroke | Table Height | Fast Approach Speed | Max. Bending Speed | Fast Return Speed | Motor Power | Length | Width | Height | Weight |
|-------|----------------|----------|---------------------------|-----|------------------|--------|--------------|---------------------|--------------------|-------------------|-------------|--------|-------|--------|--------|
| | A | | B | C | D | E | G | | | | | F | I | J | |
| MODEL | mm | kN | mm | mm | mm | mm | mm | mm/s | mm/s | mm/s | kW | mm | mm | mm | kg |
| 20075 | 2040 | 750 | 1600 | 400 | 540 | 370 | 920 | 150 | 10 | 150 | 11 | 3090 | 1585 | 2910 | 6000 |
| 25075 | 2550 | 750 | 2100 | 400 | 540 | 370 | 920 | 150 | 10 | 150 | 11 | 3590 | 1585 | 2910 | 7700 |
| 30075 | 3060 | 750 | 2600 | 400 | 540 | 370 | 920 | 150 | 10 | 150 | 11 | 4090 | 1585 | 2910 | 8200 |
| 25100 | 2550 | 1000 | 2100 | 400 | 540 | 370 | 920 | 200 | 10 | 170 | 11 | 3590 | 1585 | 2980 | 8100 |
| 30100 | 3060 | 1000 | 2600 | 400 | 540 | 370 | 920 | 200 | 10 | 170 | 11 | 4090 | 1585 | 2980 | 9600 |
| 36100 | 3655 | 1000 | 3150 | 400 | 540 | 370 | 920 | 200 | 10 | 170 | 11 | 4500 | 1585 | 2980 | 10800 |
| 40100 | 4080 | 1000 | 3150 | 400 | 540 | 370 | 920 | 200 | 10 | 170 | 11 | 5090 | 1585 | 2980 | 11700 |
| 43100 | 4250 | 1000 | 3750 | 400 | 540 | 370 | 920 | 200 | 10 | 170 | 11 | 5280 | 1585 | 2980 | 12800 |
| 25150 | 2550 | 1500 | 2100 | 400 | 540 | 370 | 920 | 200 | 10 | 170 | 15 | 3590 | 1705 | 2980 | 8700 |
| 30150 | 3060 | 1500 | 2600 | 400 | 540 | 370 | 920 | 200 | 10 | 170 | 15 | 4090 | 1705 | 2980 | 11000 |
| 36150 | 3655 | 1500 | 3150 | 400 | 540 | 370 | 970 | 200 | 10 | 170 | 15 | 4640 | 1705 | 2980 | 12000 |
| 40150 | 4080 | 1500 | 3150 | 400 | 540 | 370 | 970 | 200 | 10 | 170 | 15 | 5090 | 1705 | 2980 | 13100 |
| 43150 | 4250 | 1500 | 3750 | 400 | 540 | 370 | 970 | 200 | 10 | 170 | 15 | 5280 | 1705 | 2980 | 14600 |
| 25200 | 2550 | 2000 | 2100 | 400 | 540 | 370 | 920 | 160 | 8 | 170 | 18.7 | 3590 | 1820 | 2980 | 10800 |
| 30200 | 3060 | 2000 | 2600 | 400 | 540 | 370 | 920 | 160 | 8 | 170 | 18.7 | 4090 | 1820 | 2980 | 12000 |
| 36200 | 3655 | 2000 | 3150 | 400 | 540 | 370 | 920 | 160 | 8 | 170 | 18.7 | 4500 | 1820 | 2980 | 13100 |
| 40200 | 4080 | 2000 | 3150 | 400 | 540 | 370 | 920 | 160 | 8 | 170 | 18.7 | 5090 | 1820 | 2980 | 13900 |
| 43200 | 4250 | 2000 | 3750 | 400 | 540 | 370 | 920 | 160 | 8 | 170 | 18.7 | 5280 | 1820 | 2980 | 17000 |
| 30250 | 3060 | 2500 | 2600 | 400 | 540 | 370 | 895 | 130 | 8 | 90 | 18.7 | 4090 | 2020 | 2980 | 14200 |
| 36250 | 3655 | 2500 | 3150 | 400 | 540 | 370 | 895 | 130 | 8 | 90 | 18.7 | 4500 | 2020 | 2980 | 15500 |
| 40250 | 4080 | 2500 | 3150 | 400 | 540 | 370 | 895 | 130 | 8 | 90 | 18.7 | 5090 | 2020 | 2980 | 16400 |
| 43250 | 4250 | 2500 | 3750 | 400 | 540 | 370 | 895 | 130 | 8 | 90 | 18.7 | 5280 | 2020 | 2980 | 17900 |

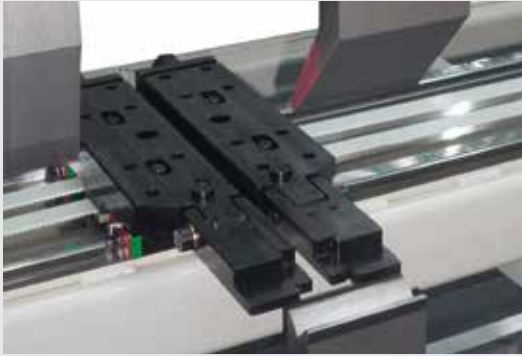
Specifications subject to modifications without prior notice



NEW STANDARD

Backgauges

Standard and optional



X-R-Z1-Z2 (standard)

Stroke **X** = 800 mm

Max. Speed X = 1000 mm/s

Stroke **R** = 250 mm

Max. Speed R = 250 mm/s

Max. Speed Z1-Z2 = 1000 mm/s



X-R-Z1-Z2-X3 (optional)

Stroke **X** = 800 mm

Max. Speed X = 1000 mm/s

Stroke **R** = 250 mm

Max. Speed R = 250 mm/s

Max. Speed Z1-Z2 = 1000 mm/s

Stroke **X3** = -50/+50 mm



X1-X2-R1-R2-W1-W2 (optional)

Stroke **X1-X2** = 600 mm

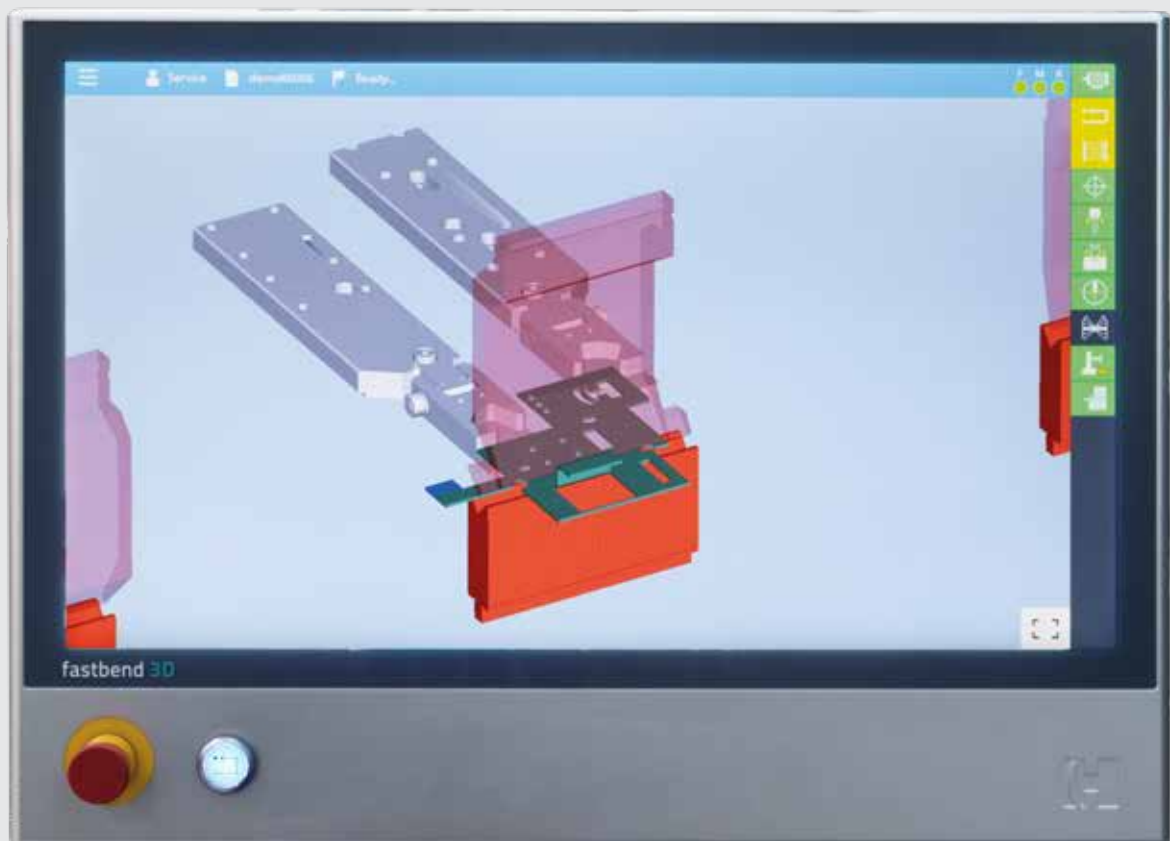
Stroke **R1-R2** = 135 mm

FastBEND-2D/3D MT Premium

Intuitive Bending

The **FastBEND-2D/3D MT Premium** Controls set a new standard in the market for flexible, reliable and high precision sheet metal bending.

Driven by **state-of-the-art PC-based hardware**, the system allows for very fast data processing and highly accurate calculation of the optimal bending programs for hydraulic CNC press brakes.



FastBEND-2D/3D MT Premium

Intuitive Bending

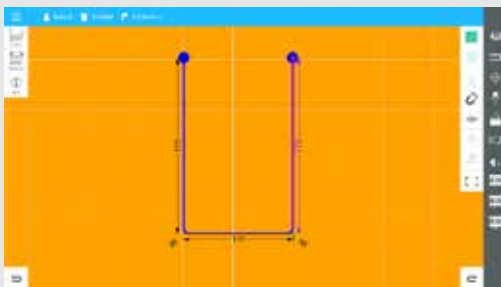
Intuitive Interface with a minimum of interactions to draw the workpiece and generate the corresponding program



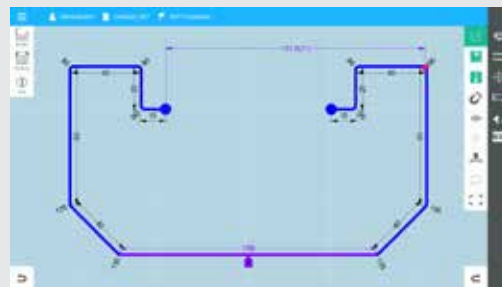
Multi Touch Technology on
24" screen (FastBEND-3D MT Premium)
21,5" screen (FastBEND-2D MT Premium)



Intuitive Interface with combined numerical-graphical user interface



MULTITASKING : workpiece drawing with instantaneous collision detection and calculation of the bending sequence in the background



Point to Point and SMART DRAFT : innovative drawing methods for generating 2D workpieces



STEP PREVIEWER : bar with possibility of horizontally scrolling of the bending steps



COMBINED ICONS : multiple functionalities by means of one single icon

New Standard Tooling System

Standard for PressMaster, Optional for EuroMaster-S

Wila's **'New Standard' Tooling System** has become market leader for precision, quality and flexibility. The selfseating and selfaligning features considerably improve your set up times and productivity of your pressbrake. Both bottom (OZU) and top (BIU) tooling are clamped hydraulically. The bottom clamping is integrated in the crowning table.

New Standard tooling is safe: the Safety-Click system (for top tools up to 12,5 kg) enables vertical loading and unloading of your top tooling without any risk. For tools with bigger weight, a safety pin or key is applied.

Working surfaces and bending radii of New Standard tooling are hardened and precision ground for maximum longevity.



MAIN BENEFITS

1. Vertical loading and unloading

2. Self-seating and self-aligning

3. High precision and longevity

Optional Smart Tool Locator

Increase your pressbrake productivity

The **Smart Tool Locator (STL)** further increases your pressbrake productivity. The system indicates by means of built-in LED's the right clamping position of your tooling during tool set up and indicates the active tool location in production mode. The Smart Tool Locator offers significant benefits in **speed**, **precision** and **flexibility**.

Available for all hydraulic New Standard Tool Holders for top and bottom tools.



NEW STANDARD PREMIUM AND PRO TOOLING

Both top (BIU) and bottom (OZU) tools are available in a wide variety of shapes and dimensions. For more detailed information, see the New Standard Tooling Catalogue.

Available for all hydraulic New Standard Tool Holders for top and bottom tools.

Lazersafe Optical Safety Guards

Advanced Safety

CE Safety Regulations require the application of an **Optical Safety Guard (OSG)** when operating at closing speed.

Optical modules (transmitter and receiver) mounted to the ram of the machine monitor the downward movement in the area underneath the top tooling tip. During the fast closing speed, the beam movement is instantaneously stopped when the system detects an obstacle.

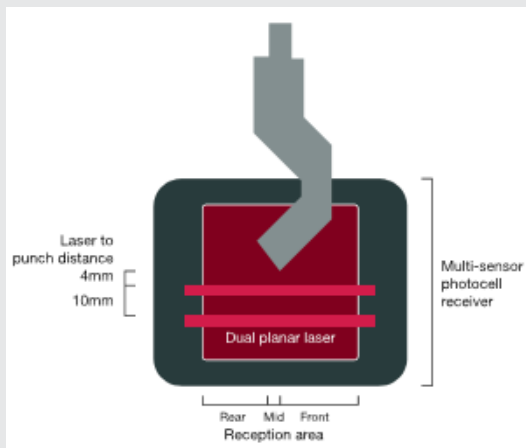
EuroMaster-S and PressMaster can be equipped with **LazerSafe LZS-LG-HS** with mute point 6mm (RapidBend) or with **LazerSafe IRIS** (RapidBend Ultimate) with mute point 0 mm.

BOTH SYSTEMS GUARANTEE

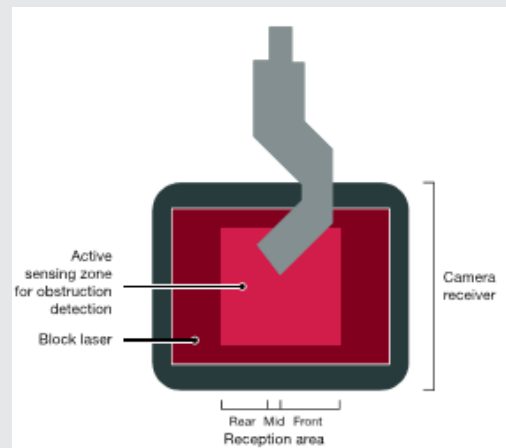
a high level of safety for the operator

a high level of machine productivity

security against tooling collision at high speeds



Lazersafe LZS-L6-HS



Lazersafe IRIS



EMS

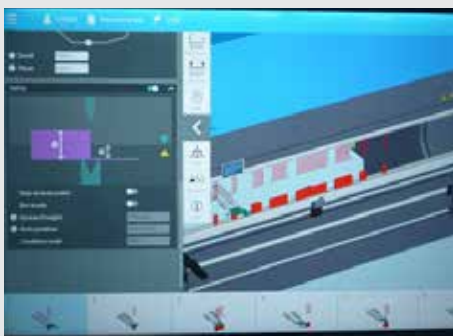


PM

Lazersafe Optical Safety Guards IRIS

Features

- Optimal Speed Change Over Point
- Fast Closing Speed in safe conditions (monitoring till mute point 0 mm)
- Faster cycle times
- Ultimate Operator Safety
- Security against tooling damage
- Full Integration in the CNC System
- Automatic Alignment



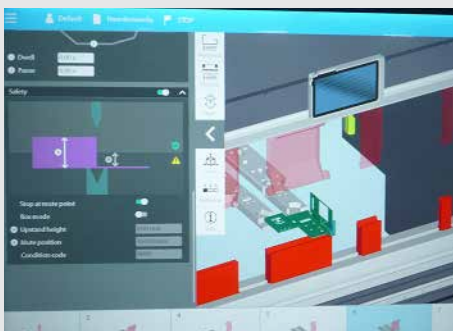
NORMAL MODE

All sensors + 3 zones active
 Fast Approach Speed till mute punt
 Followed by Working Speed
 (unless interruption by obstacle)



BOX MODE WITH PROGRAMMABLE FLANGE HEIGHT

Programmable flange height
 Extra deliberately foot pedal command
 Front and Rear zone switched off at flange height



MUTE STOP MODE

Applicable for workpieces with flanges which interrupt the monitored zone in normal mode operation.
 Initial fast approach till mute point, consequently operator infeed of the workpiece.

Angle Measuring System Alfa-F

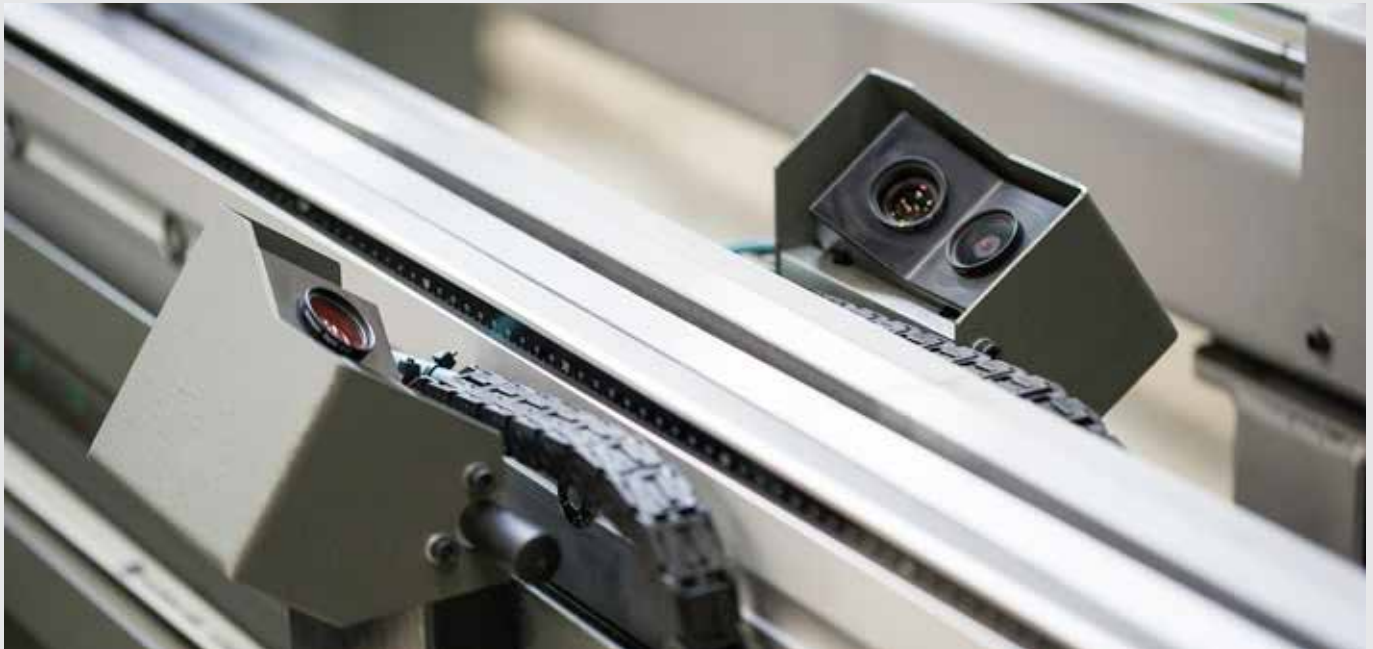
Angle Measurement



EMS



PM



System consisting of 2 laser beam transmitters and 2 camera's on both sides of the workpiece.

Principle :

Angle Measurement

Force reduction + calculation of the springback

Automatic angle correction (taking into account the calculated springback)

FEATURES ALFA-F

- Different V-openings and dies are applicable, preferable single-V's with minimal height of 100mm
- Quick manual adjustment along the machine length (optional CNC-positioning)
- Optional parking station if system is not in operation

FEATURES ALFA-F AND IRIS PLUS

- Standard tooling is applicable - no extra cost for internal measuring units
- No contact elements - no mechanical wear
- Contactless angle measurement principle guarantees a reliable system even in heavy duty circumstances.



EMS



PM

Angle Measuring System IRIS Plus

Angle Measurement

Automatic angle measurement and automatic correction of the bending angle



Active Angle control is a highly accurate angle control process that calculates spring back for each individual bend, then controls the bend depth with Live Angle Bending to achieve the correct angle.

IRIS Plus comprises a laser transmitter and receiver set mounted to the upper beam of the press brake. It includes a high speed digital camera and image data processing system contained within the receiver unit.



FEATURES IRIS PLUS

- Different V-openings (8 until 35 mm) and dies are applicable, only single V-'s
- Recommendable limitation on the working length: ca. 3600 mm
- Most optimal accuracy results (3 meters or less)
- Never collision with workpiece

FEATURES ALFA-F AND IRIS PLUS

- Compact assembly guarantees an optimal working space for operator and material
- Possibility of measuring on workpieces with apertures
- Guaranteed precision

Sheet Following Systems

For bending long and thin sheets

Sheet Following Systems are especially recommended when bending **long** and **thin** sheets as they support as well as prevent second bends in your part.

They are very efficient in **supporting heavy parts** during decompression and the beam return movement.



The Sheet Following Units are operating electro-mechanically by means of servo motors, with adjustable speed as a function of the applied V-opening.

They can be adjusted vertically in order to suit different die heights.





EMS



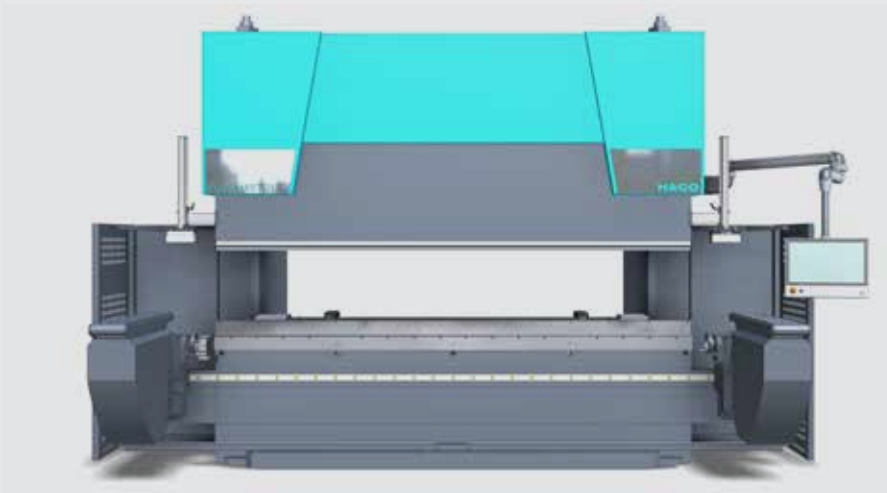
PM

Sheet Following Systems

Optional parking stations

Optional parking stations at right and/or left hand side of your pressbrake allow for parking your sheet following system when not operational. The system is moved out of the bending zone enhancing ergonomics and safety.

Picture: control panel at the right hand side is optional



Picture below:

Special Customized Sheet Following System with 1 telescopic arm inclusive width adjustment of the support surface and height adjustment of the following arm.



SyncView

Optional time saving equipment

SYNCVIEW: BENDING EFFICIENCY

SyncView was invented from the notion that it would be ideal to **watch both screen and workpiece simultaneously** during the bending process. This innovative solution consists of a tablet screen that is automatically positioned at the **optimal location**: where the piece is actually positioned by the operator.

SYNCVIEW SPECIFICATIONS:

- 8" display
- fast, automated positioning to the correct tool location
- Multi-Touch interface
- automated wireless charging





EMS



PM

SyncView

Optional time saving equipment

SYNCVIEW'S ADVANTAGES

Time-savings & efficiency

The operator no longer has to look at a fixed 3D image on the screen – sometimes meters away from him – time is no longer wasted when bending (complex) parts. With this innovation – in which the 3D image of the bending steps is always right in front of the user – he can understand and carry out the steps quicker during the bending sequence. In addition, the 3D images on the screen can be rotated, without the operator having to leave the work position. This enables an even better and faster evaluation of complex pieces than is possible from a single perspective. User tests indicate time-savings of up to 25% during the actual bending process.

Ergonomics & physical comfort

The operator no longer has to constantly keep turning his head between the screen and the workpiece. Eliminating repetitive torsional movements of the neck and torso reduces long-term health risks. Now, the operator can look in the same direction at both the screen and the workpiece, which simply requires eye movement – producing a more pleasant, natural and comfortable interaction.

Safety & user-friendliness

What's more, should something go wrong, the operator now recognizes it quickly. This is a safety benefit particularly when positioning the piece. The operator is no longer occupied either with the screen or with the workpiece. The workflow becomes one, so to speak – enabling the operator to focus 100% on the bending process itself.



Robot Bending



Fiber Laser Cutting



Punching

HACO NV
Oekensestraat 120
8800 Roeselare
Belgium
T +32 (0) 51 26 52 00
E-Mail: info@haco.com
www.haco.com

SynchroMaster
EuroMaster-S
PressMaster

WWW.HACO.COM

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