

LASCO RELY-A-FEED BILLET FEEDING SYSTEMS ARE SIMPLY RELIABLE

Reliability is critical to success in the forging business. So is durability. Too often, though, automation systems incorporate complex technology to perform simple tasks and the more complex the technology, the more susceptible it is to failure.

At Lasco Engineering Services we believe simple is better. Our Rely-A-Feed billet feeding systems minimize handling and are built tough. For the ultimate in reliability and durability Rely-A-Feed billet feeding systems feature:

- Heavy gage steel construction
- Wear resistant high-manganese steel for all working surfaces
- Low-maintenance motors and bearings to minimize costly downtime

Rely-A-Feed billet feeding systems are built in the U.S.A. and are designed to be cost effective while handling a wider range of billet sizes than other systems. They also can be customized to meet your specific needs. For assistance in choosing the Rely-A-Feed system that best fits your operation, call us at **734-241-0094**.



RELY-A-FEED

BILLET FEEDING SYSTEMS

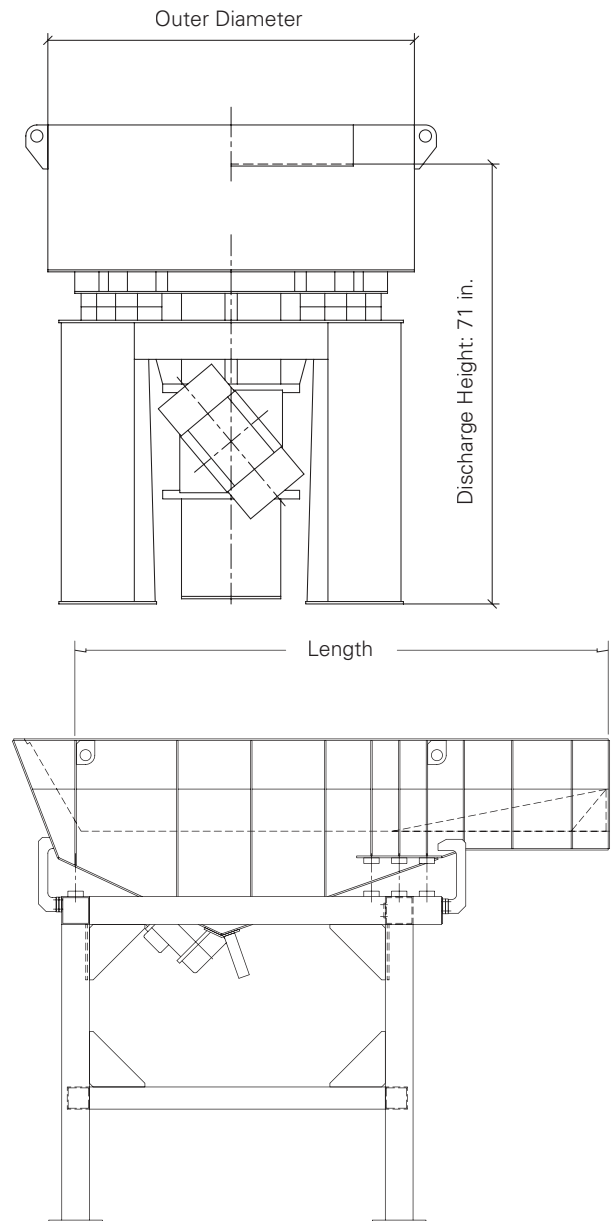
Lasco Engineering supplies standard feeding systems to handle billets ranging in diameter from 3" to 10" and from 8" to 40" in length. Standard feeder loaders range in capacity from 4,500 to 20,000 pounds. Custom engineered systems are also available.

Bowl Feeders

Bowl Model	Outer Dia.	Max. Feeding Dia.	Max. Feeding Length	Drive Power
IVB 1000	40 in.	3 in.	8 in.	1.25 Hp
IVB 1300	52 in.	3.5 in.	10 in.	1.25 Hp
IVB 1500	60 in.	4 in.	16 in.	3.5 Hp
IVB 1850	72 in.	4.5 in.	20 in.	6.5 Hp
IVB 2200	87 in.	5.5 in.	24 in.	8 Hp
IVB 2500	98 in.	7.5 in.	35 in.	13.5 Hp
IVB 2800	110 in.	10 in.	40 in.	20 Hp

Feeder Loaders

Model	Capacity	Width	Length
VFL 1	4,500 lbs.	40 in.	67 in.
VFL 2	10,000 lbs.	52 in.	112 in.
VFL 3	13,000 lbs.	60 in.	112 in.
VFL 4	20,000 lbs.	68 in.	156 in.



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**LASCO ENGINEERING
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