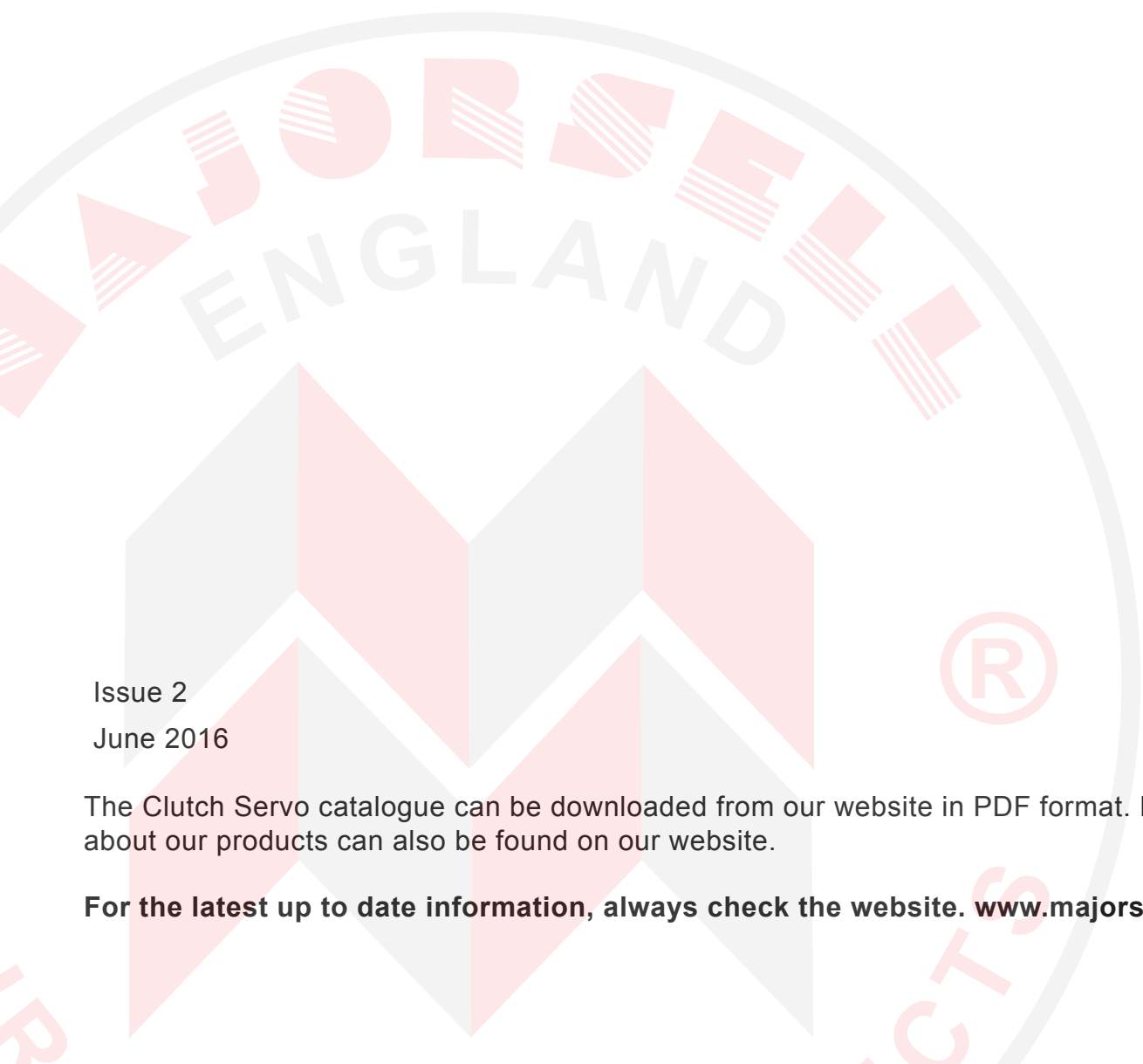




**MAJORSELL®**



# Clutch Servo Catalogue



Issue 2  
June 2016

The Clutch Servo catalogue can be downloaded from our website in PDF format. More details about our products can also be found on our website.

**For the latest up to date information, always check the website. [www.majorsell.co.uk](http://www.majorsell.co.uk)**

Majorsell Limited was established in 1980 as a reconditioning workshop of air brake equipment for commercial vehicles and off-road equipment, specialising in the repair of spring brakes and brake valves. As quality parts were hard to obtain, the decision was made to introduce a range of Majorsell air brake parts, primarily for use in its own workshop. This then became the start of the kit programme for which Majorsell is now internationally renowned. The range of kits offered has now evolved from just brake valves to air dryers, clutch servos, calipers and of course compressors.

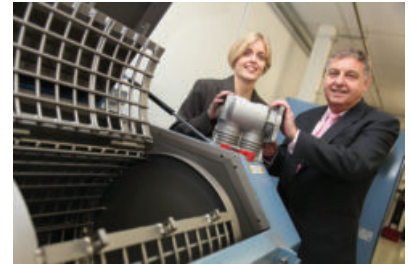
The range of Majorsell compressor repair kits and components has increased continually during the last 30 years and is now probably the most extensive range of aftermarket compressor parts offered by a single company in the world. All of our compressor kits are designed with the rebuilder in mind to offer high quality and maximum choice whilst keeping costs to a minimum. They are all built in our UK warehouse to our specification and all of our compressor parts are used in our own reconditioning workshop.

In early 2011 we moved to a much larger facility in West Bromwich and invested a substantial amount in new machinery for our workshop, including a brand new test machine. In 2012 another building was purchased to accommodate the increase in demand for our reconditioned compressors and in 2014 an expansion to our existing workshop was completed.

Majorsell has been exporting since 1986 and now exports to over 70 countries. Our customers include small workshops and rebuilders as well as fleet operators and large distributors. We pride ourselves on our customer service and attention to detail. All of our parts are carefully packed and are easily identifiable in our distinctive Majorsell packaging. Majorsell is an internationally recognised brand which is something we are very proud of.

All Majorsell parts are alternative to OE and are replacements to those of all the leading makes of air brake and truck manufacturers. Over the years we have developed a large database of cross references and technical information, all of which is available on our website. To avoid confusion with any other manufacturer we have our own unique part numbering system.

In addition to air brake parts we also offer a comprehensive range of caliper parts and air conditioning compressors as well as ancillary items and workshop consumables. We are also pleased to be official stockists of Wabco, Cummins, Raufoss, Fleetguard and Valvoline.



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# Clutch Servos



The clutch servo is one of the essential components of the clutch system on heavy goods vehicles. It is used to reduce the force required to operate the clutch pedal and to allow accurate actuation of the clutch in the vehicle.

Majorsell offers a wide range of clutch servos suitable for a variety of truck brands and models including DAF, Iveco, Mercedes, MAN, Renault, Scania and Volvo.

Our range of clutch servos has been designed to provide our customers with high quality products at competitive prices.



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**Cross Reference**

OE	Majorsell	Page No
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119726	<b>23F004</b>	1.2
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281009	<b>23F003</b>	1.1
286295	<b>23F003</b>	1.1
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306717	<b>23F011</b>	1.4
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360717	<b>23F011</b>	1.4
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374116	<b>23F010</b>	1.4
374166	<b>23F010</b>	1.4
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390486	<b>23F121</b>	1.42
403778	<b>23F050</b>	1.18
407609	<b>23F072</b>	1.26
414941	<b>23F090</b>	1.31
575184	<b>23F010</b>	1.4
575185	<b>23F075</b>	1.27
622045	<b>23F080</b>	1.28
622070	<b>23F009</b>	1.3
622080	<b>23F008</b>	1.3
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622504	<b>23F024</b>	1.9
622508	<b>23F047</b>	1.17
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624993	<b>23F002</b>	1.1
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625384	<b>23F031</b>	1.12
625385	<b>23F029</b>	1.11
625436	<b>23F054</b>	1.19
625524	<b>23F030</b>	1.11
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625671	<b>23F053</b>	1.19
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1504842	<b>23F180</b>	1.65
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1506453	<b>23F107</b>	1.37
1506456	<b>23F064</b>	1.24

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1518255	<b>23F118</b>	1.41
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1617399	<b>23F182</b>	1.66
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1655639	<b>23F008</b>	1.3
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1669336	<b>23F008</b>	1.3
1671953	<b>23F009</b>	1.3
1673067	<b>23F008</b>	1.3
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2250247	<b>23F106</b>	1.36
2250248	<b>23F094</b>	1.32
2250263	<b>23F111</b>	1.38
2250268	<b>23F149</b>	1.53

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2250280	<b>23F158</b>	1.57
2250285	<b>23F140</b>	1.49
2250289	<b>23F165</b>	1.60
2250291	<b>23F167</b>	1.61
2250293	<b>23F173</b>	1.63
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2250327	<b>23F061</b>	1.22
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42062535	<b>23F112</b>	1.38
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1000332424	<b>23F185</b>	1.67
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4200215000	<b>23F053</b>	1.19
4200249000	<b>23F066</b>	1.24
5000673126	<b>23F016</b>	1.5
5000673435	<b>23F029</b>	1.11
5000787875	<b>23F001</b>	1.1
5001020992	<b>23F096</b>	1.33
5001837387	<b>23F143</b>	1.51
5010244123	<b>23F067</b>	1.25
5010244208	<b>23F031</b>	1.12
5010244209	<b>23F081</b>	1.28
5010244220	<b>23F144</b>	1.51
5010244224	<b>23F030</b>	1.11
5010244401	<b>23F143</b>	1.51
5010244402	<b>23F029</b>	1.11
5010245221	<b>23F136</b>	1.47
5010245488	<b>23F141</b>	1.49
5010245752	<b>23F032</b>	1.12
5010452211	<b>23F141</b>	1.49
5010452429	<b>23F096</b>	1.33
5010452472	<b>23F158</b>	1.57
5010452511	<b>23F141</b>	1.49
5010452512	<b>23F029</b>	1.11
5010556022	<b>23F119</b>	1.41
5010613951	<b>23F103</b>	1.35
5021170431	<b>23F040</b>	1.15
5021170432	<b>23F041</b>	1.15
5021170433	<b>23F007</b>	1.3
5021170434	<b>23F107</b>	1.37
5021170435	<b>23F071</b>	1.26
5021170436	<b>23F118</b>	1.41
5021170437	<b>23F062</b>	1.23
5801275320	<b>23F161</b>	1.58
6992950018	<b>23F002</b>	1.1
8137256026	<b>23F006</b>	1.2
8285379000	<b>23F114</b>	1.39
9700511020	<b>23F002</b>	1.1

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9700511077	<b>23F005</b>	1.2
9700511110	<b>23F006</b>	1.2
9700511117	<b>23F006</b>	1.2
9700511130	<b>23F007</b>	1.3
9700511140	<b>23F040</b>	1.15
9700511147	<b>23F040</b>	1.15
9700511240	<b>23F001</b>	1.1
9700511250	<b>23F147</b>	1.53
9700511260	<b>23F041</b>	1.15
9700511270	<b>23F039</b>	1.14
9700511280	<b>23F013</b>	1.5
9700511290	<b>23F003</b>	1.1
9700511310	<b>23F007</b>	1.3
9700511317	<b>23F007</b>	1.3
9700511320	<b>23F004</b>	1.2
9700511327	<b>23F004</b>	1.2
9700511350	<b>23F107</b>	1.37
9700511360	<b>23F121</b>	1.42
9700511370	<b>23F012</b>	1.4
9700511377	<b>23F012</b>	1.4
9700511460	<b>23F064</b>	1.24
9700511470	<b>23F071</b>	1.26
9700511500	<b>23F108</b>	1.37
9700511510	<b>23F034</b>	1.13
9700511520	<b>23F116</b>	1.40
9700511540	<b>23F116</b>	1.40
9700511560	<b>23F065</b>	1.24
9700511570	<b>23F095</b>	1.33
9700511580	<b>23F064</b>	1.24
9700511590	<b>23F071</b>	1.26
9700511610	<b>23F124</b>	1.43
9700511620	<b>23F125</b>	1.43
9700511640	<b>23F017</b>	1.6
9700511660	<b>23F106</b>	1.36
9700511680	<b>23F120</b>	1.41
9700511690	<b>23F127</b>	1.44
9700511700	<b>23F128</b>	1.44

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9700511720	<b>23F148</b>	1.53
9700511730	<b>23F128</b>	1.44
9700511740	<b>23F130</b>	1.45
9700511760	<b>23F110</b>	1.38
9700511770	<b>23F133</b>	1.46
9700511780	<b>23F105</b>	1.36
9700511790	<b>23F106</b>	1.36
9700511800	<b>23F132</b>	1.46
9700511810	<b>23F132</b>	1.46
9700511820	<b>23F111</b>	1.38
9700511830	<b>23F133</b>	1.46
9700511900	<b>23F134</b>	1.46
9700511910	<b>23F180</b>	1.65
9700512040	<b>23F112</b>	1.38
9700512050	<b>23F113</b>	1.39
9700512060	<b>23F149</b>	1.53
9700512070	<b>23F150</b>	1.54
9700512090	<b>23F016</b>	1.5
9700512097	<b>23F016</b>	1.5
9700512100	<b>23F114</b>	1.39
9700512110	<b>23F151</b>	1.54
9700512140	<b>23F152</b>	1.54
9700512170	<b>23F135</b>	1.47
9700512180	<b>23F074</b>	1.26
9700512200	<b>23F153</b>	1.55
9700512220	<b>23F154</b>	1.55
9700512240	<b>23F155</b>	1.56
9700512260	<b>23F187</b>	1.68
9700513030	<b>23F144</b>	1.51
9700514010	<b>23F115</b>	1.40
9700514020	<b>23F143</b>	1.51
9700514050	<b>23F062</b>	1.23
9700514060	<b>23F117</b>	1.40
9700514070	<b>23F061</b>	1.22
9700514090	<b>23F136</b>	1.47
9700514100	<b>23F146</b>	1.52
9700514120	<b>23F142</b>	1.50
9700514130	<b>23F190</b>	1.69

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9700514230	<b>23F089</b>	1.30
9700514240	<b>23F119</b>	1.41
9700514250	<b>23F156</b>	1.56
9700514260	<b>23F157</b>	1.56
9700514290	<b>23F096</b>	1.33
9700514300	<b>23F158</b>	1.57
9700514310	<b>23F062</b>	1.23
9700514320	<b>23F159</b>	1.57
9700514330	<b>23F160</b>	1.57
9700514350	<b>23F161</b>	1.58
9700514360	<b>23F100</b>	1.34
9700514370	<b>23F140</b>	1.49
9700514380	<b>23F141</b>	1.49
9700514390	<b>23F162</b>	1.58
9700514400	<b>23F163</b>	1.58
9700514410	<b>23F164</b>	1.59
9700514430	<b>23F165</b>	1.60
9700514440	<b>23F166</b>	1.61
9700514450	<b>23F145</b>	1.52
9700514460	<b>23F167</b>	1.61
9700514490	<b>23F169</b>	1.62
9700514510	<b>23F170</b>	1.62
9700514530	<b>23F171</b>	1.62
9700514550	<b>23F172</b>	1.63
9700514570	<b>23F173</b>	1.63
9700514590	<b>23F184</b>	1.67
9700514610	<b>23F174</b>	1.63
9700514620	<b>23F175</b>	1.64
9700514630	<b>23F176</b>	1.64
9700514640	<b>23F177</b>	1.64
9700514660	<b>23F142</b>	1.50
29509180080	<b>23F063</b>	1.23
040635526194	<b>23F037</b>	1.14
81302756100	<b>23F167</b>	1.61
81307256014	<b>23F006</b>	1.2
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81307256032	<b>23F004</b>	1.2
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81307256051	<b>23F033</b>	1.12
81307256052	<b>23F152</b>	1.54
81307256054	<b>23F095</b>	1.33
81307256055	<b>23F095</b>	1.33
81307256056	<b>23F126</b>	1.43
81307256060	<b>23F135</b>	1.47
81307256062	<b>23F128</b>	1.44
81307256067	<b>23F117</b>	1.40
81307256068	<b>23F123</b>	1.42
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81307256104	<b>23F164</b>	1.59
81307256107	<b>23F142</b>	1.50
81307256108	<b>23F159</b>	1.57
81307256116	<b>23F142</b>	1.50
81307259025	<b>23F038</b>	1.14
81307259026	<b>23F006</b>	1.2
81307259031	<b>23F036</b>	1.13
81307259053	<b>23F122</b>	1.42
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A0002540147	<b>23F134</b>	1.46
A0002540447	<b>23F164</b>	1.59
A0002540847	<b>23F145</b>	1.52
A0002950818	<b>23F125</b>	1.43
A0002950918	<b>23F063</b>	1.23
A0002952318	<b>23F130</b>	1.45

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AC5451	<b>23F028</b>	1.11
AC9197	<b>23F103</b>	1.35
ACHC035	<b>23F027</b>	1.10
ACHC450	<b>23F026</b>	1.10
ACHG028	<b>23F028</b>	1.11
ACHG662	<b>23F027</b>	1.10
ACU8944	<b>23F024</b>	1.9
AHHG664	<b>23F028</b>	1.11
APGA1605P	<b>23F015</b>	1.5
ATRA458	<b>23F028</b>	1.11
ATRA460	<b>23F027</b>	1.10
ATRA462	<b>23F026</b>	1.10
AXU0132	<b>23F025</b>	1.10
AXUO132	<b>23F025</b>	1.10
II14193	<b>23F126</b>	1.43
II14194	<b>23F122</b>	1.42
II14195	<b>23F063</b>	1.23
II1961202	<b>23F085</b>	1.29
II31733	<b>23F179</b>	1.65
II36373	<b>23F068</b>	1.25
II36377	<b>23F072</b>	1.26
II36379	<b>23F093</b>	1.32
II37933	<b>23F069</b>	1.25
II37950	<b>23F083</b>	1.28
II40096	<b>23F084</b>	1.29
II40098	<b>23F137</b>	1.48
II40099	<b>23F139</b>	1.48
II41010	<b>23F178</b>	1.65
II70096F	<b>23F084</b>	1.29
K0001071	<b>23F086</b>	1.29
K000411	<b>23F087</b>	1.30
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K004297	<b>23F079</b>	1.27
N1011010080	<b>23F110</b>	1.38
N1011011288	<b>23F133</b>	1.46

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VG3204	<b>23F037</b>	1.14
VG3208	<b>23F036</b>	1.13
VG3213	<b>23F035</b>	1.13
VG3221	<b>23F078</b>	1.27
VG3228	<b>23F126</b>	1.43
VG3229	<b>23F122</b>	1.42
VG3238	<b>23F085</b>	1.29
VG3239	<b>23F092</b>	1.31
VG3261	<b>23F179</b>	1.65
VG3262	<b>23F123</b>	1.42
VG3264	<b>23F090</b>	1.31
VG3265	<b>23F068</b>	1.25
VG3267	<b>23F072</b>	1.26
VG3268	<b>23F069</b>	1.25
VG3269	<b>23F093</b>	1.32
VG3275	<b>23F083</b>	1.28
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VG3277	<b>23F137</b>	1.48
VG3278	<b>23F139</b>	1.48
VG3279	<b>23F178</b>	1.65
VG3282	<b>23F188</b>	1.68
VG3283	<b>23F087</b>	1.30
VG3284	<b>23F091</b>	1.31
VG3285	<b>23F086</b>	1.29
VG3288	<b>23F129</b>	1.44
VG3289	<b>23F079</b>	1.27
VG3361	<b>23F063</b>	1.23

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# Clutch Servo



**23F001**

108mm Clutch Servo  
Services: 9700511240, 1518244,  
503135313, 5000787875, 1935589



**F67RK005**

For Wabco  
Services: 9700519062



**23F002**

80mm Clutch Servo  
Services: 9700511020, 658882,  
04776623, 6992950018, 1935585



**F67RK006A**

For Wabco  
Services: 9700519042



**23F003**

80mm Clutch Servo  
Services: 9700511290, 1519275



**F67RK013A**

For Wabco  
Services: 9700519102

# Clutch Servo



**23F004**

108mm Clutch Servo  
Services: 9700511320, 81307256032



**F67RK014A**

For Wabco  
Services: 9700519112



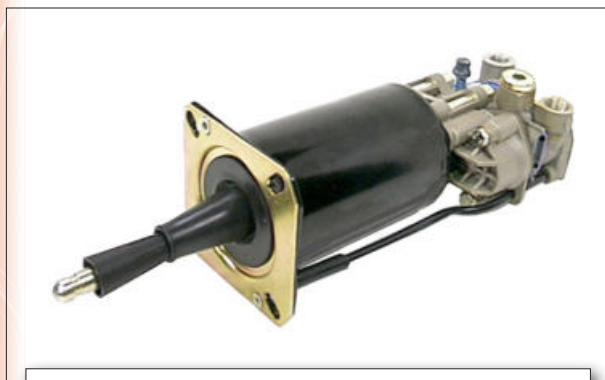
**23F005**

108mm Clutch Servo  
Services: 9700511070, 1518242, 343362



**F67RK005**

For Wabco  
Services: 9700519062



**23F006**

80mm Clutch Servo  
Services: 9700511110, 1518243,  
02984590, 81307256026



**F67RK004**

For Wabco  
Services: 9700519052



# Clutch Servo



**23F007**

90mm Clutch Servo  
Services: 9700511310, 1518247,  
0012953107, 5021170433, 1935590



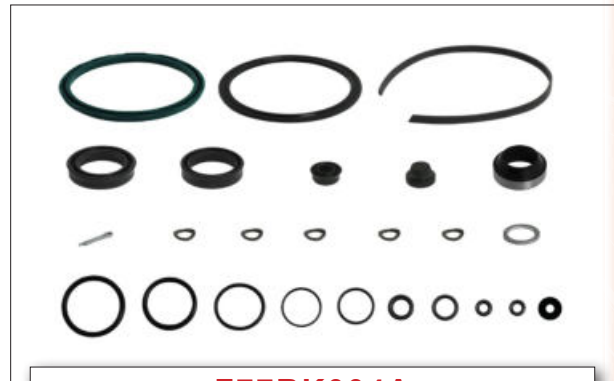
**F67RK002A**

For Wabco  
Services: 9700519032



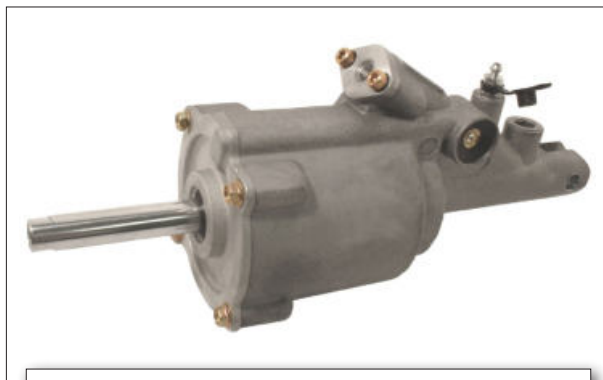
**23F008**

80mm Clutch Servo  
Services: 626392, 626393, 267321,  
1526523, 1655639, 1673067



**F77RK004A**

For Kongsberg



**23F009**

95mm Clutch Servo  
Services: 626639, 1668501, 1671953,  
1521371

**KIT AVAILABLE**

Servo part number required to identify  
correct repair kit

# Clutch Servo



**23F010**

100mm Clutch Servo

Services: 622190, 374116, 374166, 575184



**F77RK007**

For Kongsberg

Services: 625282, 550465



**23F011**

100mm Clutch Servo

Services: 622107, 360717



**F77RK002**

For Kongsberg

Services: 622158, 550453



**23F012**

80mm Clutch Servo

Services: 9700511370, 1518249,  
0002950018, 1935592



**F67RK013A**

For Wabco

Services: 9700519102

# Clutch Servo



**23F013**

108mm Clutch Servo  
Services: 9700511280, 1518246,  
0012955607



**F67RK005**

For Wabco  
Services: 9700519062



**23F015**

Clutch Servo  
Services: APGA1605P, 9964739,  
4200022001, 13H6616, 62413S1



**F69RK002A**

For Clayton



**23F016**

108mm Clutch Servo  
Services: 9700512090, 1518254,  
5000673126, 1935597



**F67RK031**

For Wabco  
Services: 9700519092

# Clutch Servo



**23F017**  
108mm Clutch Servo  
Services: 9700511640, 0002951318



**F67RK032**  
For Wabco  
Services: 9700519452



**23F019**  
100mm Clutch Servo  
Services: 622199, 1331770



**F77RK007**  
For Kongsberg  
New Version Kit



**F77RK001**  
For Kongsberg  
Old Version Kit

# Clutch Servo



**23F020**

100mm Clutch Servo  
Services: 625359, 627692, 629683,  
1421186, 1367453



**F77RK016**

For Kongsberg



**23F021**

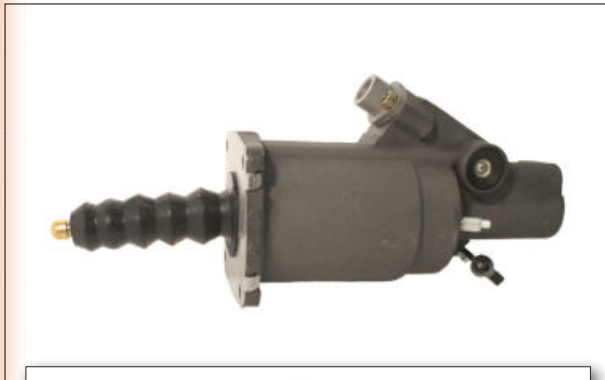
100mm Clutch Servo  
Services: 624199, 1337966



**F77RK007**

For Kongsberg  
Services: 625282

# Clutch Servo



**23F022**  
80mm Clutch Servo  
Services: 622500, 626708, 626786,  
628277, 1241256, 1443521



**F77RK008**  
For Kongsberg  
Services: 628304



**F77RK026**  
For Kongsberg  
Services: 1443526, 628306

# Clutch Servo



**23F023**

100mm Clutch Servo

Services: 625111, 626580, 626784, 628275,  
1330770, 1346864, 1443530



**F77RK018**

For Kongsberg



**F77RK025**

For Kongsberg  
Services: 628305



**23F024**

80mm Clutch Servo

Services: 622504, ACU8944



**F77RK011**

For Kongsberg  
Services: 622522

# Clutch Servo



**23F025**  
80mm Clutch Servo  
Services: 625290, AXU0132



**F77RK012**  
For Kongsberg  
Services: FBU9623, 625475



**23F026**  
80mm Clutch Servo  
Services: 627499, ACHC450, ATRA462



**F77RK019**  
For Kongsberg  
Services: 627622, AMBP893



**23F027**  
80mm Clutch Servo  
Services: 627498, ACHC035, ACHG662, ATRA460



**F77RK019**  
For Kongsberg  
Services: 627622, AMBP893



# Clutch Servo



**23F028**

80mm Clutch Servo  
Services: 627497, 626104, ATRA458,  
ACHG028, AHHG664



**F77RK019**

For Kongsberg  
Services: 627622, AMBP893



**23F029**

100mm Clutch Servo  
Services: 626162, 5000673435, 5010244402



**F77RK020**

For Kongsberg



**23F030**

100mm Clutch Servo  
Services: 625524, 5010244224



**F77RK021**

For Kongsberg  
Services: 626733, 5001843797

# Clutch Servo



**23F031**  
80mm Clutch Servo  
Services: 625384, 5010244208



**F77RK022**  
For Kongsberg



**23F032**  
80mm Clutch Servo  
Services: 626853, 5010245752



**F77RK022**  
For Kongsberg



**23F033**  
100mm Clutch Servo  
Services: 628027, 81307256093



**F77RK015**  
For Kongsberg  
Services: 622427

# Clutch Servo



**23F034**  
 90mm Clutch Servo  
 Services: 9700511510, 1518250  
 Replaced by 9700511620



**F67RK011A**  
 For Wabco  
 Services: 9700519172



**23F035**  
 100mm Clutch Servo  
 Services: VG3213



**F66RK007A**  
 For Knorr  
 Services: I92489-008



**23F036**  
 100mm Clutch Servo  
 Services: VG3208, 81307256031



**F66RK002A**  
 For Knorr

# Clutch Servo



**23F037**

75mm Clutch Servo  
Services: VG3204, 042037229,  
042061949, 042063552, 042320200



**F66RK009A**

For Knorr



**23F038**

75mm Clutch Servo  
Services: VG3200, 81307256025,  
81307256026, 81307256027



**F66RK001**

For Knorr  
I84613



**23F039**

108mm Clutch Servo  
Services: 9700511270, 1519273,  
04791101



**F67RK005**

For Wabco  
Services: 9700519062

# Clutch Servo



**23F040**

80mm Clutch Servo

Services: 9700511140, 659807, 01261885,  
85300019892, 5021170431, 1935588



**F67RK006A**

For Wabco

Services: 9700519042



**23F041**

80mm Clutch Servo

Services: 9700511260, 1518245,  
00956047, 5021170432



**F67RK006A**

For Wabco

Services: 9700519042



**23F042**

100mm Clutch Servo

Services: 628260, 1443524



**F77RK025**

For Kongsberg

Services: 628305

Section  
1.15

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# Clutch Servo



**23F043**

100mm Clutch Servo  
Services: 628448, 2550809, 1450047



**F77RK025**

For Kongsberg  
Services: 628305



**23F044**

100mm Clutch Servo  
Services: 628258, 1443523



**F77RK025**

For Kongsberg  
Services: 628305



**23F045**

100mm Clutch Servo  
Services: 628259, 1443522



**F77RK025**

For Kongsberg  
Services: 628305

# Clutch Servo



**23F046**  
100mm Clutch Servo  
Services: 628449, 1443529



**F77RK025**  
For Kongsberg  
Services: 628305



**23F047**  
100mm Clutch Servo  
Services: 628450, 626400, 626783,  
1346863, 1443531



**F77RK018**  
For Kongsberg  
Services: 626787



**23F048**  
100mm Clutch Servo  
Services: 628447, 1443533



**F77RK018**  
For Kongsberg  
Services: 626787

# Clutch Servo



**23F049**

80mm Clutch Servo  
Services: 626642, 628276, 1443520



**F77RK008**

For Kongsberg  
Services: 628304



**23F050**

80mm Clutch Servo  
Services: 626693, 403778, 4037783



**F77RK011**

For Kongsberg  
Services: 622522



**23F051**

100mm Clutch Servo  
Services: 625586, 81307256051



**F77RK015**

For Kongsberg  
Services: 622427



# Clutch Servo



**23F052**

100mm Clutch Servo  
Services: 630361, 625057, 627052,  
81307256092



**F77RK027**

For Kongsberg  
Services: 627052



**23F053**

100mm Clutch Servo  
Services: 625671, 4200215000



**F77RK018**

For Kongsberg  
Services: 626787



**23F054**

100mm Clutch Servo  
Services: 625436, 81307256074



**F77RK028**

For Kongsberg  
Services: 81307256090, 627117

Section  
1.19

Original names & part numbers are used for reference only. All parts offered are Majorsell brand and may not be of an original supply. Majorsell kit content may be different to the original. Check all applications. Check our web site for suitability of these and other parts, or contact us directly.



# Clutch Servo



**23F055**

100mm Clutch Servo  
Services: 622110, 360720



**F77RK002**

For Kongsberg  
Services: 622158, 550453



**23F056**

100mm Clutch Servo  
Services: 625375, 0002540047, 0002540247

**IN DEVELOPMENT**

**F77RK029**

For Kongsberg



**23F057**

100mm Clutch Servo  
Services: 628494, 8171722



**F77RK030**

For Kongsberg  
Services: 628476, 85102142

# Clutch Servo



**23F058**

100mm Clutch Servo  
Services: 628036, 1438606



**F77RK018**

For Kongsberg  
Services: 626787



**23F059**

100mm Clutch Servo  
Services: 629276, 628492,  
8171720, 20524584



**F77RK030**

For Kongsberg  
Services: 628476, 85102142



**F77RK030A**

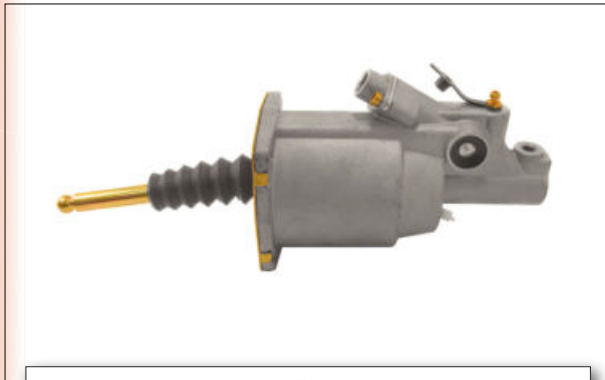
For Kongsberg

Section  
1.21

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# Clutch Servo



**23F060**  
100mm Clutch Servo  
Services: 628493, 8171721, 20524585



**F77RK030**  
For Kongsberg  
Services: 628476, 85102142



**F77RK030A**  
For Kongsberg



**23F061**  
108mm Clutch Servo  
Services: 9700514070, 2250327



**F67RK016**  
For Wabco  
Services: 9700519432

# Clutch Servo



**23F062**  
108mm Clutch Servo  
Services: 9700514310, 1506468,  
0002540047, 5021170437, 1935608



**F67RK037**  
For Wabco  
Services: 9700519742



**F67RK025**  
For Wabco  
Services: 9700519862



**23F063**  
100mm Clutch Servo  
Services: VG3361, 0002950918,  
099436210, 29509180080



**F66RK003**  
For Knorr  
Services: I114195-008

# Clutch Servo



**23F064**  
 108mm Clutch Servo  
 Services: 9700511580, 1506456 ,  
 0002951518



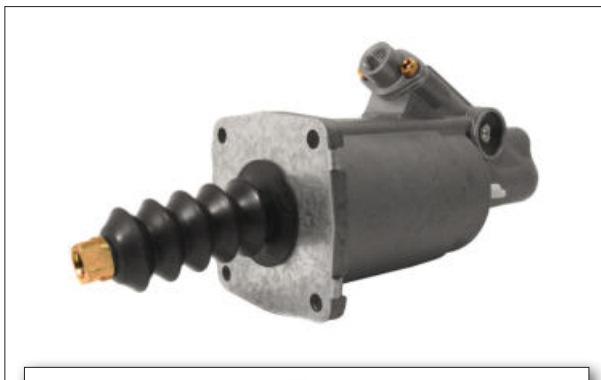
**F67RK010A**  
 For Wabco  
 Services: 9700519162



**23F065**  
 80mm Clutch Servo  
 Services: 9700511560, 1506460,  
 1935596



**F67RK004**  
 For Wabco  
 Services: 9700519052



**23F066**  
 80mm Clutch Servo  
 Services: 626397, 4200249000



**F77RK024**  
 For Kongsberg  
 Services: 627030

# Clutch Servo



**23F067**  
 108mm Clutch Servo  
 Services: 9700511710, 1519279,  
 99434056, 5010244123

# Clutch Servo



**F67RK036**  
 For Wabco  
 Services: 9700519442



**23F068**  
 75mm Clutch Servo  
 Services: VG3265, I136373



**F66RK009A**  
 For Knorr  
 Services: I83345-008



**23F069**  
 100mm Clutch Servo  
 Services: VG3268, I137933



**F66RK002A**  
 For Knorr

# Clutch Servo



**23F071**

108mm Clutch Servo  
Services: 9700511590, 1518252,  
5021170435, 0002951418



**F67RK010A**

For Wabco  
Services: 9700519162



**23F072**

75mm Clutch Servo  
Services: VG3267, 407609-5, II36377



**F66RK009A**

For Knorr  
Services: I83345-008



**23F074**

108mm Clutch Servo  
Services: 9700512180, 1519283,  
5010244109



**F67RK018**

For Wabco  
Services: 9700519482



# Clutch Servo

**AWAITING GRAPHIC**

**23F075**

100mm Clutch Servo  
Services: 622109, 360719, 575185



**F77RK002**

For Kongsberg  
Services: 622158, 550453



**23F078**

100mm Clutch Servo  
Services: VG3221



**F66RK008A**

For Knorr



**23F079**

Clutch Servo  
Services: VG3289, K004297, 41035647



**F66RK008A**

For Knorr  
Services: I135696008

# Clutch Servo



**23F080**

95mm Clutch Servo  
Services: 622045



**F77RK032**

For Kongsberg  
Services: 627182



**23F081**

100mm Clutch Servo  
Services: 627612, 5010244209



**F77RK036**

For Kongsberg  
Services: 626736



**23F083**

Clutch Servo  
Services: VG3275, II37950



**F66RK002A**

For Knorr

# Clutch Servo



**23F084**

95mm Clutch Servo  
Services: VG3276, I140096



**F66RK010A**

For Knorr  
Services: I131733008



**23F085**

100mm Clutch Servo  
Services: VG3238, 2350210



**F66RK012A**

For Knorr  
Services: K000702



**23F086**

70mm Clutch Servo  
Services: VG3285, K0001071



**F66RK001**

For Knorr  
Services: I84613

# Clutch Servo



**23F087**

100mm Clutch Servo  
Services: VG3283, K000411



**F66RK012A**

For Knorr  
Services: K000702



**23F088**

100mm Clutch Servo  
Services: 629300, 5010545581



**F77RK036**

For Kongsberg  
Services: 626736



**23F089**

100mm Clutch Servo  
Services: 970514230, 1506466, 1935601



**F67RK021A**

For Wabco  
Services: 9700519612

# Clutch Servo



**23F090**

100mm Clutch Servo  
Services: VG3264, 098438178, 4149419



**F66RK008A**

For Knorr  
Services: I135696008



**23F091**

100mm Clutch Servo  
Services: VG3284



**F66RK012A**

For Knorr  
Services: K000702



**23F092**

75mm Clutch Servo  
Services: VG3239



**F66RK002A**

For Knorr

# Clutch Servo



**23F093**

100mm Clutch Servo  
Services: VG3269, I136379, 41035502,  
00122493



**F66RK008A**

For Knorr  
Services: I135696008



**F67RK033**

For Wabco  
Services: 9700519732



**23F094**

100mm Clutch Servo  
Services: 9700514220, 5010452512,  
2250248



**F67RK021A**

For Wabco  
Services: 9700519612, 1519294, 6573094

# Clutch Servo



**23F095**

108mm Clutch Servo  
Services: 9700511570, 1518248,  
81307256054, 1935593



**F67RK014A**

For Wabco  
Services: 9700519112



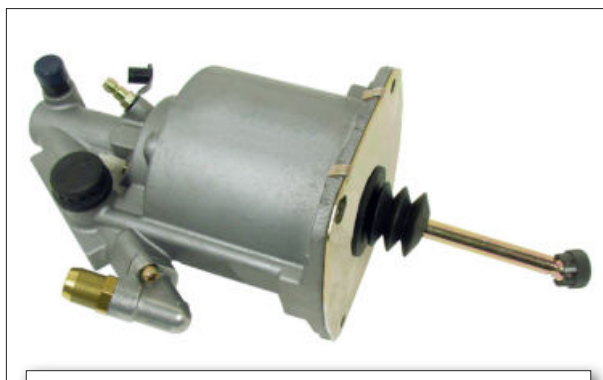
**23F096**

80mm Clutch Servo  
Services: 9700514290, 1524050,  
5001020992, 5010452429



**F67RK023A**

For Wabco  
Services: 9700519702



**23F097**

125mm Clutch Servo  
Services: 627946, 1927825,



**F77RK033**

For Kongsberg  
Services: 628072

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# Clutch Servo



**23F098**

100mm Clutch Servo  
Services: 628554, 1493461



**F77RK034**

For Kongsberg



**23F099**

108mm Clutch Servo  
Services: 9700513070, 81307256064,  
1518255, 2250241  
Replaced by 23F118 - 9700514140



**F67RK016**

For Wabco  
Services: 9700519432



**23F100**

108mm Clutch Servo  
Services: 9700514360, 0002540347,  
1147633, 1525406, 41147633



**F67RK039**

For Wabco  
Services: 9700519752



# Clutch Servo



**23F101**

100mm Clutch Servo  
Services: 630889, 20812692

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**AWAITING GRAPHIC**

**23F102**

80mm Clutch Servo  
Services: 631063, 1692808

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**23F103**

100mm Clutch Servo  
Services: 5010613951, 2550709

**Section  
1.35**

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## Clutch Servo



**23F105**

Clutch Servo  
Services: 9700511780



**23F106**

Clutch Servo  
Services: 9700511790, 0002952118,  
2250247, 2842957018

# Clutch Servo



**23F107**

80.5mm Clutch Servo  
Services: 9700511350, 1506453, 1935591,  
5021170434, 637210320



**F67RK013A**

For Wabco  
Services: 9700519102



**23F108**

80.5mm Clutch Servo  
Services: 9700511500, 735259,  
501398958



**F67RK013A**

For Wabco  
Services: 9700519102



**23F109**

108mm Clutch Servo  
Services: 9700511650



**F67RK036**

For Wabco  
Services: 9700519442

# Clutch Servo



**23F110**

108mm Clutch Servo  
 Services: 9700511760, 1506459,  
 N1011010080, 042321100, 0501004575,  
 0501005396



**F67RK030**

For Wabco  
 Services: 9700519502



**23F111**

108mm Clutch Servo  
 Services: 9700511820, 2250263



**F67RK005**

For Wabco  
 Services: 9700519062



**23F112**

80.5mm Clutch Servo  
 Services: 9700512040, 1519280,  
 42062535, 04230300, 11010073



**F67RK006A**

For Wabco  
 Services: 9700519042

# Clutch Servo



**23F113**  
80.5mm Clutch Servo  
Services: 9700512050, 1519281, 104084,  
2250235



**F67RK029**  
For 9700512050  
Services: 9700519072



**F67RK035**  
Slide Valve Kit  
Services: 9700519372



**23F114**  
80.5mm Clutch Servo  
Services: 9700512100, 8285379000,  
11009899, 2250325



**F67RK013A**  
For Wabco  
Services: 9700519102

# Clutch Servo



**23F115**

108mm Clutch Servo  
Services: 9700514010



**F67RK026**

For Wabco  
Services: 9700519712



**23F116**

85mm Clutch Servo  
Services: 9700511540, 0002952318,  
30009427, 0501006695, 9700511520



**F67RK014A**

For Wabco  
Services: 9700519112



**23F117**

80.5mm Clutch Servo  
Services: 9700514060, 1505141,  
81307256049, 81307256067, 81307256069



**F67RK003**

For Wabco  
Services: 9700519522, 9700519622

# Clutch Servo



**23F118**  
108mm Clutch Servo  
Services: 9700514140, 1518255, 1505142,  
81307256064, 1935600, 5021170436



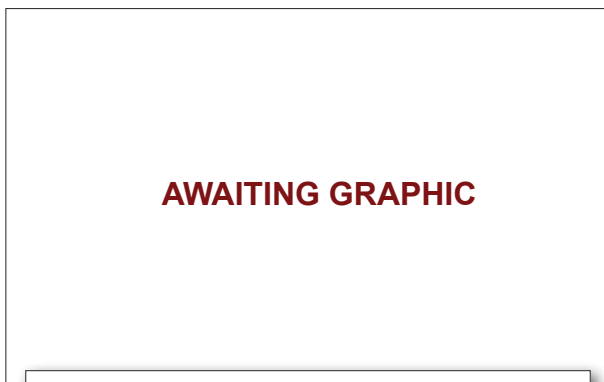
**F67RK021A**  
For Wabco  
Services: 9700519612, 1519294, 657309



**23F119**  
108mm Clutch Servo  
Services: 9700514240, 1506467,  
5010556022, 6573091, 1935602



**F67RK021A**  
For Wabco  
Services: 9700519612, 1519294, 6573094



**23F120**  
108mm Clutch Servo  
Services: 9700511680, 20216393



**F67RK044A**  
For Wabco  
Services: 9700519192

# Clutch Servo



**23F121**  
 80.5mm Clutch Servo  
 Services: 9700511360, 390486, 2250212



**F67RK042A**  
 For Wabco  
 Services: 9700519842



**23F122**  
 100mm Clutch Servo  
 Services: VG3229, 81307256053, II14194, 2350102



**F66RK015A**  
 For Knorr  
 Services: K006731



**23F123**  
 75mm Clutch Servo  
 Services: VG3262, 81307256068



**F66RK011A**  
 For Knorr  
 Services: II17767-0051



# Clutch Servo

**AWAITING GRAPHIC**

**23F124**

108mm Clutch Servo  
Services: 9700511610, 0002951818



**23F125**

85mm Clutch Servo  
Services: 9700511620, 1505261, 1518250,  
A0002950818



**F67RK011A**

For Wabco  
Services: 9700519172



**23F126**

100mm Clutch Servo  
Services: VG3228, 81307256056, II14193



**F66RK015A**

For Knorr  
Services: K006731

Section  
1.43

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# Clutch Servo



**23F127**  
 80.5mm Clutch Servo  
 Services: 9700511690, 1518253, 1506457,  
 281009, 1935595, 0501002742



**F67RK013A**  
 For Wabco  
 Services: 9700519102



**23F128**  
 108mm Clutch Servo  
 Services: 9700511700, 81307256062



**F67RK044A**  
 For Wabco  
 Services: 9700519192



**23F129**  
 100mm Clutch Servo  
 Services: VG3288, 41035646



**F66RK008A**  
 For Knorr  
 Services: 1135696008

# Clutch Servo



**23F130**  
108mm Clutch Servo  
Services: 9700511740, 1506458,  
A0002952318



**F67RK005**  
For Wabco  
Services: 9700519062



**F67RK014A**  
For Wabco  
Services: 9700519112



**23F131**  
80mm Clutch Servo  
Services: 9700511770, 1506460, 1935596



**F67RK013A**  
For Wabco  
Services: 9700519102

# Clutch Servo

**AWAITING GRAPHIC**

**23F132**

108mm Clutch Servo  
Services: 9700511800, 9700511810,  
0501005750



**F67RK030**

For Wabco  
Services: 9700519502



**23F133**

80mm Clutch Servo  
Services: 9700511830, 1506460, 1935596,  
N1011011288



**F67RK013A**

For Wabco  
Services: 9700519102



**23F134**

90mm Clutch Servo  
Services: 9700511900, A0002540147,  
2550265



**F67RK011A**

For Wabco  
Services: 9700519172

# Clutch Servo



**23F135**

108mm Clutch Servo  
Services: 9700512170, 1506462,  
81307256060



**F67RK038**

For Wabco



**F67RK014A**

For Wabco  
Services: 9700519112



**23F136**

108mm Clutch Servo  
Services: 9700514090, 5010245221



**F67RK028**

For Wabco  
Services: 9700519572

# Clutch Servo



**23F137**  
Clutch Servo  
Services: VG3277, II40098



**F66RK001**  
For Knorr  
Services: I84613



**23F138**  
Clutch Servo



**F67RK028**  
For Wabco  
Services: 9700519572



**23F139**  
75mm Clutch Servo  
Services: VG3278, II40099



**F66RK009A**  
For Knorr  
Services: I83345-008

# Clutch Servo



**23F140**  
 108mm Clutch Servo  
 Services: 9700514370, 2250285



**F67RK021A**  
 For Wabco  
 Services: 9700519612



**23F141**  
 108mm Clutch Servo  
 Services: 9700514380, 1519286, 1519287,  
 504103066, 5010245488, 5010245868,  
 5010452511



**F67RK024A**  
 For Wabco  
 Services: 9700519842



**F67RK021A**  
 For Wabco  
 Services: 9700519612

# Clutch Servo



**23F142**

108mm Clutch Servo  
Services: 9700514660, 9700514120,  
81307256107, 1935599



**F67RK026**

For Wabco  
Services: 9700519712



**F67RK025**

For Wabco  
Services: 9700519862



# Clutch Servo



**23F143**  
108mm Clutch Servo  
Services: 9700514020, 1504826,  
5001837387, 5010244401, 2250275



**F67RK024**  
For Wabco units after week 34/2004  
Services: 9700519842



**F67RK028**  
For Wabco  
Units up to week 33/2004  
Services: 9700519572



**23F144**  
Clutch Servo  
Services: 9700513030, 5010244220



**F67RK022A**  
For Wabco  
Services: 9700519532

# Clutch Servo



**23F145**

108mm Clutch Servo  
Services: 9700514450, A0002540847



**F67RK037**

For Wabco  
Services: 9700519742



**F67RK025**

For Wabco  
Services: 9700519862



**23F146**

Clutch Servo  
Services: 9700514100



**F67RK028**

For Wabco  
Services: 9700519572

# Clutch Servo



**23F147**

108mm Clutch Servo  
Services: 9700511250



**F67RK040**

For Wabco  
Services: 9700519542



**23F148**

108mm Clutch Servo  
Services: 9700511720, 0501005138



**23F149**

80mm Clutch Servo  
Services: 9700512060, 1506461, 2250268



**F67RK006A**

For Wabco  
Services: 9700519042

# Clutch Servo



**23F150**

108mm Clutch Servo  
Services: 9700512070



**F67RK031**

For Wabco  
Services: 9700519092, 5000814530



**23F151**

80mm Clutch Servo  
Services: 9700512110, 637211820



**F67RK013A**

For Wabco  
Services: 9700519102



**23F152**

108mm Clutch Servo  
Services: 9700512140, 81307256052,  
2250269



**F67RK031**

For Wabco  
Services: 9700519092, 5000814530

# Clutch Servo



**23F153**  
80mm Clutch Servo  
Services: 9700512200, 97539, 1506463



**F67RK013A**  
For Wabco  
Main Kit  
Services: 9700519102



**F67RK035**  
For Wabco  
Slide Valve Kit  
Services: 9700519372



**23F154**  
Clutch Servo  
Services: 9700512220



**F67RK038**  
For Wabco  
Services: 9700519672

# Clutch Servo



**23F155**  
 108mm Clutch Servo  
 Services: 9700512240, 1261878, 1519285,  
 0501005397, 0501006515



**F67RK038**  
 For Wabco  
 Services: 9700519672



**23F156**  
 108mm Clutch Servo  
 Services: 9700514250, 0501006770,  
 2250278



**F67RK025**  
 For Wabco  
 Services: 9700519862



**23F157**  
 80mm Clutch Servo  
 Services: 9700514260



**F67RK003**  
 For Wabco  
 Services: 9700519522, 9700519622

# Clutch Servo



**23F158**

80mm Clutch Servo  
Services: 9700514300, 5010452472,  
2250280



**F67RK023A**

For Wabco  
Services: 9700519702



**23F159**

80.50mm Clutch Servo  
Services: 9700514320, 81307256108,  
1527446



**F67RK025**

For Wabco  
Services: 9700519862

**AWAITING GRAPHIC**

**23F160**

108mm Clutch Servo  
Services: 9700514330, 0002953718



**F67RK025**

For Wabco  
Services: 9700519862

Section  
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# Clutch Servo



**23F161**

80mm Clutch Servo

Services: 9700514350, 5801275320



**F67RK023A**

For Wabco

Services: 9700519702



**23F162**

108mm Clutch Servo

Services: 9700514390, 0501007330



**F67RK024A**

For Wabco

Services: 9700519842



**23F163**

80mm Clutch Servo

Services: 9700514400, 0501007540



# Clutch Servo



**F67RK034**  
For Wabco  
Main Kit



**23F164**  
108mm Clutch Servo  
Services: 9700514410, 1527600, 1935609,  
81307256104, A0002540447



**F67RK027**  
For Wabco  
Air Intake Kit  
Services: 9700519872



**F67RK025**  
For Wabco  
Services: 9700519862

# Clutch Servo



**F67RK034**  
For Wabco Main Kit



**23F165**  
108mm Clutch Servo  
Services: 9700514430, 0002540747,  
2250289



**F67RK027**  
For Wabco Air Intake Kit  
Services: 9700519872



**F67RK025**  
For Wabco  
Services: 9700519862

# Clutch Servo

**AWAITING GRAPHIC**

**23F166**

80mm Clutch Servo  
Services: 9700514440, 2250329



**F67RK003**

For Wabco  
Services: 9700519522, 9700519622



**23F167**

108mm Clutch Servo  
Services: 9700514460, 81307256100,  
2250291



**F67RK025**

For Wabco Sensor Kit Only  
Services: 9700519862



**23F168**

80mm Clutch Servo  
Services: 9700514470  
Replaced by 23F171 - 9700514530



**F67RK003**

For Wabco  
Services: 9700519522, 9700519622

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# Clutch Servo



**23F169**

108mm Clutch Servo  
Services: 9700514490, 0501007888



**F67RK026**

For Wabco  
Services: 9700519712



**23F170**

80mm Clutch Servo  
Services: 9700514510



**F67RK003**

For Wabco  
Services: 9700519522, 9700519622

**AWAITING GRAPHIC**

**23F171**

80mm Clutch Servo  
Services: 9700514530



**F67RK003**

For Wabco  
Services: 9700519522, 9700519622

# Clutch Servo



**23F172**

108mm Clutch Servo  
Services: 9700514550, 0501008720,  
7C467K626BA



**F67RK037**

For Wabco  
Services: 9700519742



**23F173**

108mm Clutch Servo  
Services: 9700514570, 2250293



**F67RK021A**

For Wabco  
Services: 9700519612



**23F174**

108mm Clutch Servo  
Services: 9700514610



**F67RK021A**

For Wabco  
Services: 9700519612

# Clutch Servo



**23F175**  
108mm Clutch Servo  
Services: 9700514620



**F67RK021A**  
For Wabco  
Services: 9700519612, 1519294, 6573094



**23F176**  
108mm Clutch Servo  
Services: 9700514630



**23F177**  
80mm Clutch Servo  
Services: 9700514640

# Clutch Servo



**23F178**  
108mm Clutch Servo  
Services: VG3279, II41010



**F66RK002A**  
For Knorr



**23F179**  
100mm Clutch Servo  
Services: VG3261, 81307256065, 1518255



**F66RK010A**  
For Knorr  
Services: II31733008



**23F180**  
108mm Clutch Servo  
Services: 9700511910, 1504842, 1331770,  
2250232

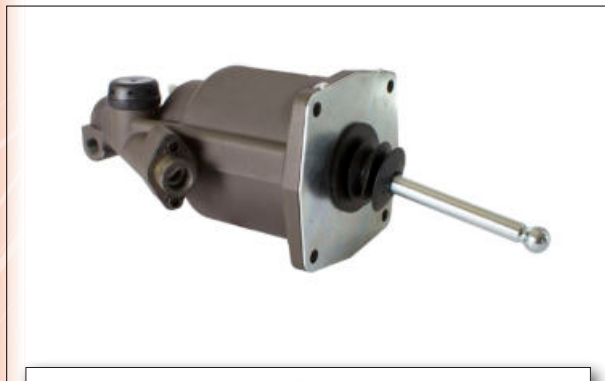


**F67RK005**  
For Wabco  
Services: 9700519062

# Clutch Servo



**23F181**  
100mm Clutch Servo  
Services: 629135, 1613228, 2550901



**23F182**  
100mm Clutch Servo  
Services: 629134, 1617339, 2550900



**23F183**  
80mm Clutch Servo  
Services: 629479, 1619364, 430024900



**F77RK019**  
For Kongsberg  
Services: 627622



# Clutch Servo



**23F184**  
80mm Clutch Servo  
Services: 9700514590, 504177095,  
2250299



**F67RK024A**  
For Wabco  
Services: 9700519842



**23F185**  
Clutch Servo  
Services: 1000332424



**23F186**  
125mm Clutch Servo  
Services: 100178631, 192782



**F77RK037**  
For Kongsberg

# Clutch Servo



**23F187**  
80mm Clutch Servo  
Services: 9700512260, 20757134, 20812661



**23F188**  
Clutch Servo  
Services: VG3282



**F66RK001**  
For Knorr  
Services: I84613



**23F190**  
Clutch Servo  
Services: 9700514130



**F67RK016**  
For Wabco  
Services: 9700519432

# Clutch Servo



**23F193**

Clutch Servo

Services: 1642176708

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